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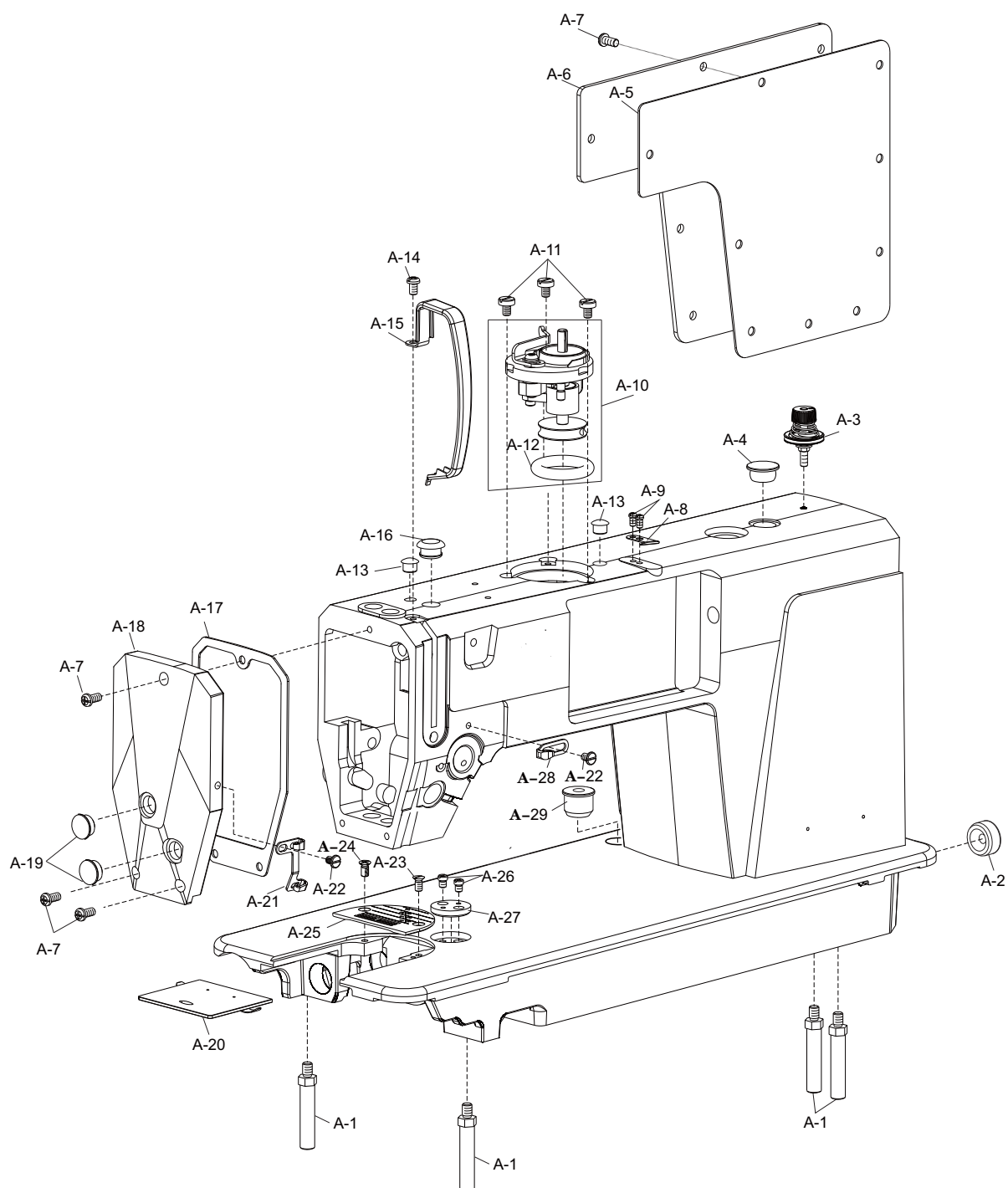
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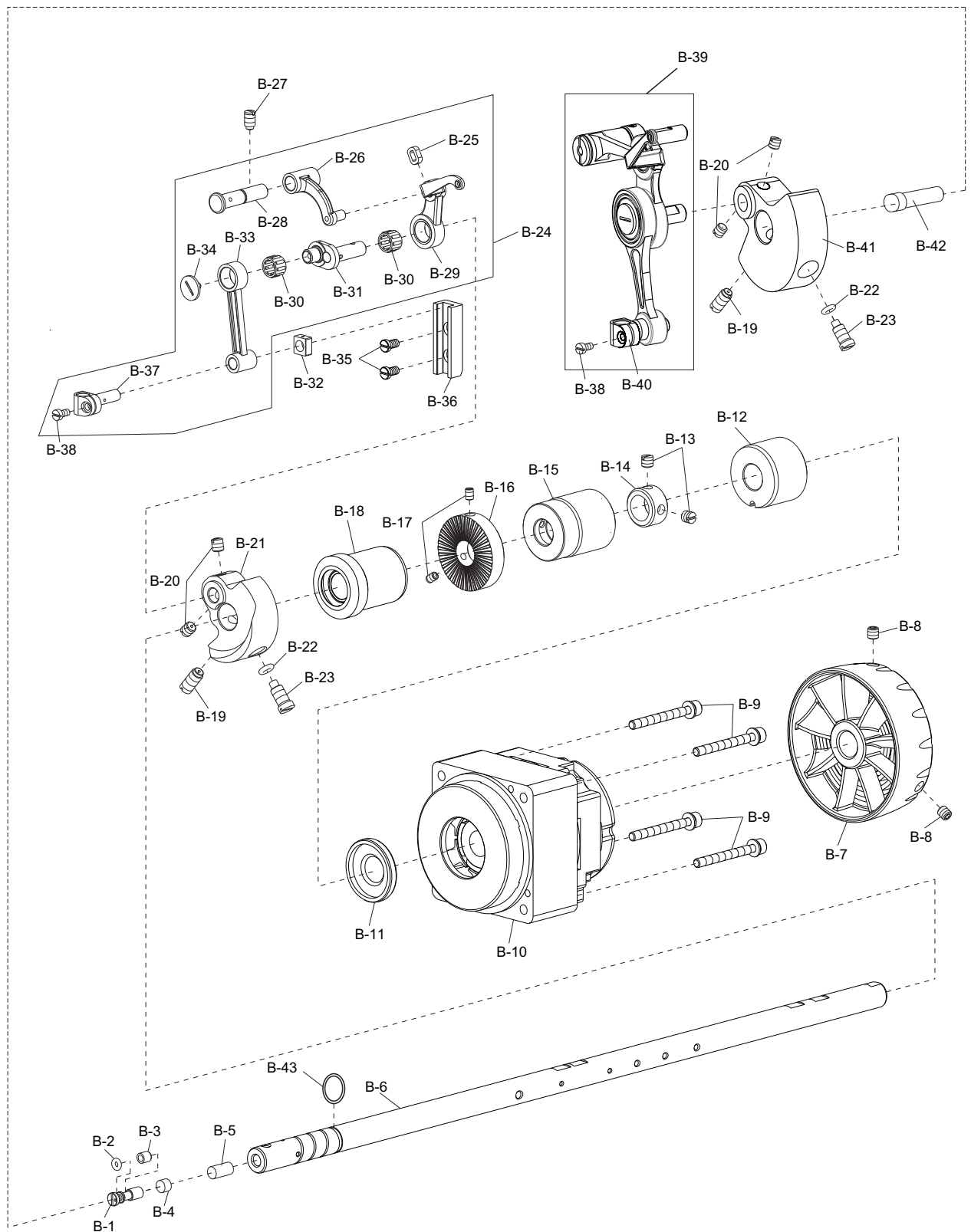
机壳分组件

Machine Frame & Miscellaneous Cover Components



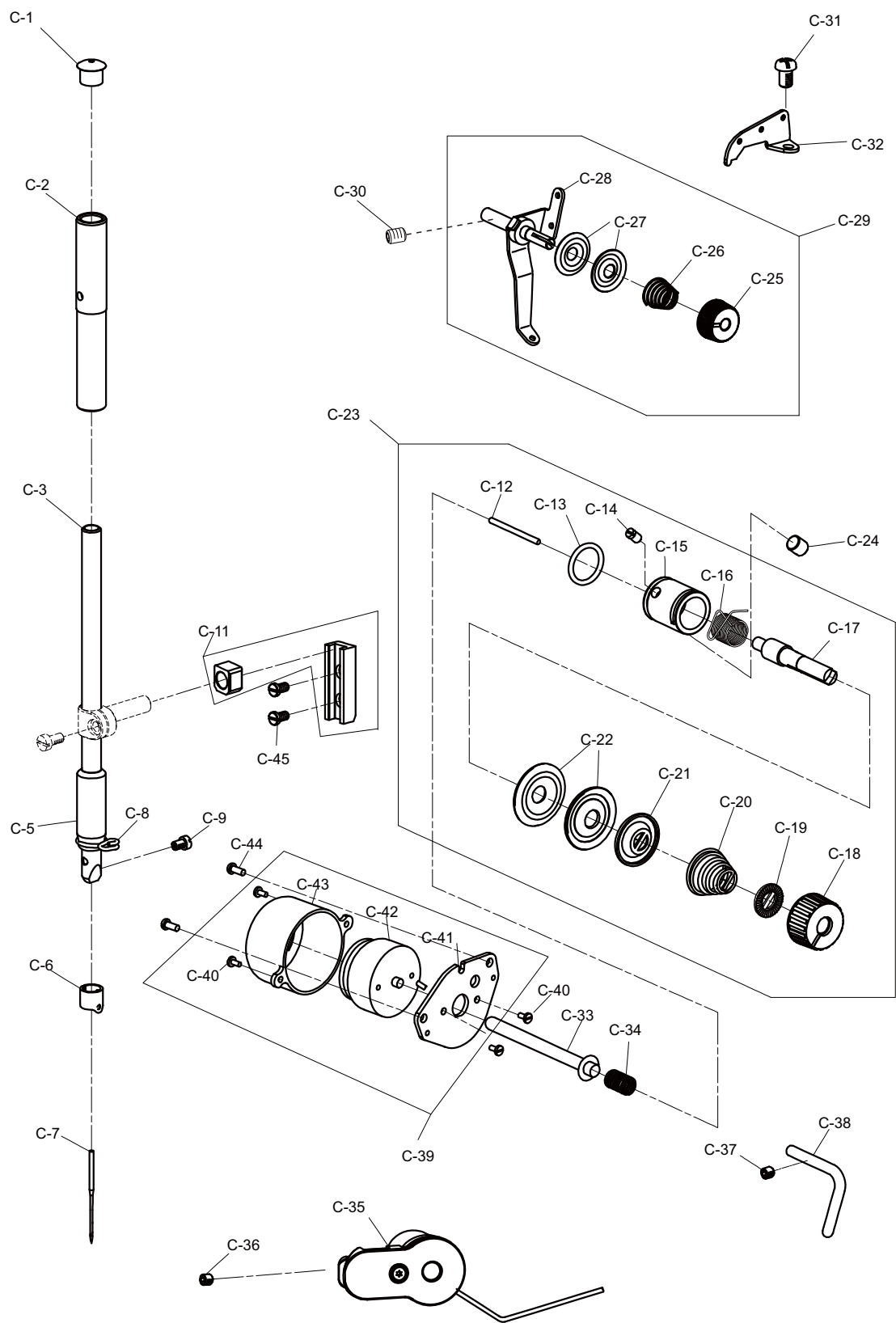


注: H-厚料 M-宽针距 HM-厚料宽针距 W3-机头无油



序号 Ref. No.	件号 Part No.	名称	Name of part	数量 QTY	备注 Remark
B-1	10010504	油量调节销	Adjusting pin	1	
B-2	10010538	6.46×1.78 O形圈	O-ring 6.46×1.78	1	
B-3	10010540	油量调节销套	Sleeve of adjusting pin	1	
B-4	10066835	毛毡	Roler felt	1	
B-5	100005666	毛毡	Roler felt	1	
B-6	100008630	上轴	Main shaft	1	
B-7	20025555	上轮	Head wheel	1	
B-8	10011232	M6×6螺钉	Screw M6×6	2	
B-9	10049837	M5×35螺钉组件	Screw M5 ASM.	4	
B-10	100007612	分体电机组件	Motor ASM.	1	
B-11	10058049	油封	Oil seal	1	
B-12	100008111	上轴后轴套	Shaft sleeve	1	
B-13	10005020	SM1/4"×40螺钉	Screw SM1/4"×40	2	
B-14	10010542	挡圈	Thrust collar	1	
B-15	10007239	上轴中轴套	Shaft sleeve	1	
B-16	10004472	绕线主动轮	Driving wheel	1	
B-17	10010678	SM15/64"×40螺钉	Screw SM15/64"×40	2	
B-18	10055615	上轴前轴套	Shaft sleeve	1	
B-19	10010082	SM9/32"×28螺钉	Screw SM9/32"×28	1	
B-20	10010065	SM1/4"×40螺钉	Screw SM1/4"×40	2	
B-21	10012203	针杆曲柄	Crank	1	
B-21	10012858	针杆曲柄	Crank	1	H/HM
B-22	10010534	9.2×2.4 O形圈	O-ring 9.2×2.4	1	
B-23	10010545	针杆曲柄定位螺钉	Screw	1	
B-24	100004349	挑线杆组件	Thread take-up lever ASM.	1	
B-24	100003703	挑线杆组件	Thread take-up lever ASM.	1	H/HM
B-25	10010539	挑线杆防油圈	Oil resistant cover	1	
B-26	10010535	挑线连杆	Connecting rod	1	
B-27	10010083	SM15/64"×28螺钉	Screw SM15/64"×28	1	
B-28	20019236	挑线连杆销组件	Pin ASM.	1	
B-29	10038474	挑线杆	Thread take-up lever	1	
B-29	10004158	挑线杆	Thread take-up lever	1	H/HM
B-30	10014107	K8×12×7.8滚针轴承	Needle bearing K8×12×7.8	2	
B-31	10004144	挑线曲柄部件	Crank ASM.	1	
B-32	10053559	针杆连接柱滑块	Sliding block	1	
B-33	10010592	针杆连杆	Connecting rod	1	
B-34	10010537	挑线曲柄左旋螺钉	Screw	1	
B-35	10043360	滑块导轨螺钉	Screw	1	
B-36	10053558	滑块导轨	Slide guide	1	
B-37	10043355	针杆连接柱	Joint pin	1	
B-38	10043356	SM9/64"×40螺钉	Screw SM9/64"×40	1	
B-39	100008193	挑线杆组件	Thread take-up lever ASM.	1	W3
B-40	100008189	针杆连接柱	Joint pin	1	W3
B-41	10008850	针杆曲柄	Crank	1	W3
B-42	100008116	油孔堵塞	Rubber plug	1	W3
B-43	10008886	O形圈	O-ring	1	W3

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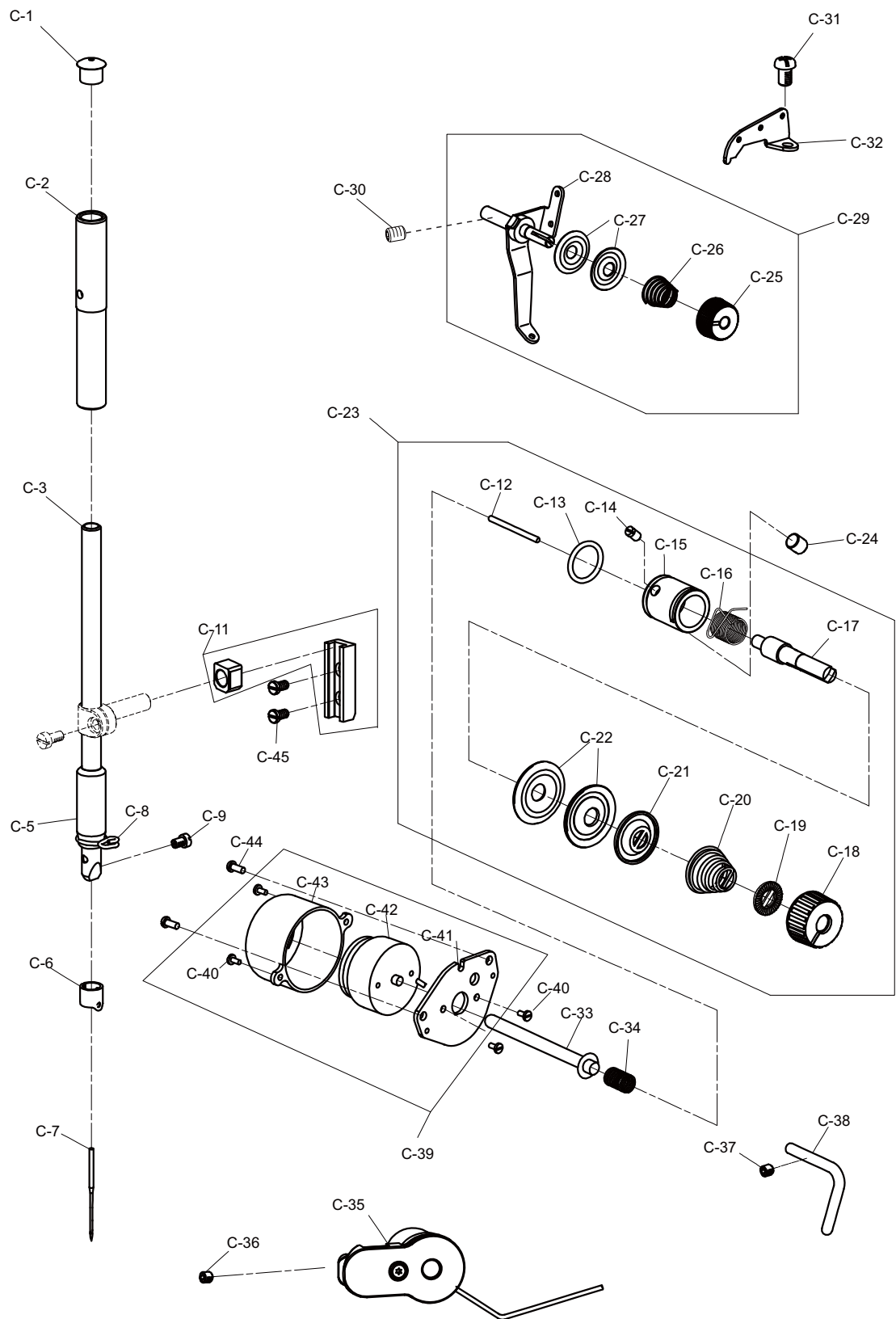


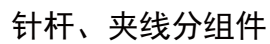
针杆、夹线分组件

Needlebar & thread tension components

序 号 Ref. No.	件 号 Part No.	名 称	Name of part	数 量 QTY	备 注 Remark
C-1	10010587	橡胶塞	Rubber plug	1	
C-2	10011063	轴套	Bearing support	1	
C-3	10041608	针杆	Needle bar	1	
C-3	10041609	针杆	Needle bar	1	H
C-3	100006117	针杆	Needle bar	1	W3
C-3	100005410	针杆	Needle bar	1	W3/H
C-4	10043356	滑块导轨螺钉	Screw	1	
C-5	10014117	轴套	Bearing support	1	H
C-5	10005916	轴套	Bearing support	1	
C-5	10008955	轴套	Bearing support	1	W3
C-6	10010591	针杆线钩	Needle bar thread guide	1	
C-6	10005945	针杆线钩	Needle bar thread guide	1	H
C-7	10034917	机针 DB×14#	Needle DB×1 14#	1	
C-7	10034916	机针 DP×5 18#	Needle DP×5 18#	1	
C-8	10005943	线钩	Needle bar thread guide	1	
C-9	10010588	螺钉	Screw	1	
C-10	10054140	滑块导轨组件	Slide block	1	
C-11	10043360	螺钉	Screw	2	
C-12	10004184	松线钉	Thread release pin	1	
C-13	10004183	O形圈	O-ring	1	
C-14	10004200	螺钉	Screw	1	
C-15	10039524	挑线簧调节座	Tension post socket	1	
C-16	10004201	弹簧	Spring	1	
C-17	10004177	螺钉	Screw	1	
C-18	10059715	松线器螺母	Nut	1	
C-19	10004199	夹线制动板	Tension disc stopper	1	
C-20	100004931	弹簧	Spring	1	
C-20	100004930	弹簧	Spring	1	H
C-21	10004179	松线板	Thread release disc	1	
C-22	10004180	夹线板	Tension disc holder	2	
C-23	10059714	夹线器组件	Thread take-up device	1	
C-23	10062799	夹线器组件	Thread take-up device	1	H
C-24	10006264	螺钉	Screw	1	
C-25	10059948	上夹线器螺母	Nut	1	
C-26	10005838	弹簧	Spring	1	
C-27	10005839	上夹线板	Tension disc holder	2	
C-28	10059947	上过线板	Threading plate	1	
C-29	10059949	上夹线器部件	Thread take-up device	1	
C-30	10041529	螺钉	Screw	1	
C-31	10008934	螺钉	Screw	1	
C-32	10052992	过线板	Needle tension guide	1	
C-33	100002401	松线辅钉	Loose thread auxiliary nail	1	
C-34	10050348	弹簧	Spring	1	
C-35	100008636	电子夹线器	Electromagnet	1	
C-36	10009074	螺钉	Screw	1	
C-37	10038945	缓线钩	Slow Hook	1	
C-38	200006430	松线电磁铁组件	Loose wire electromagnet assembly	1	

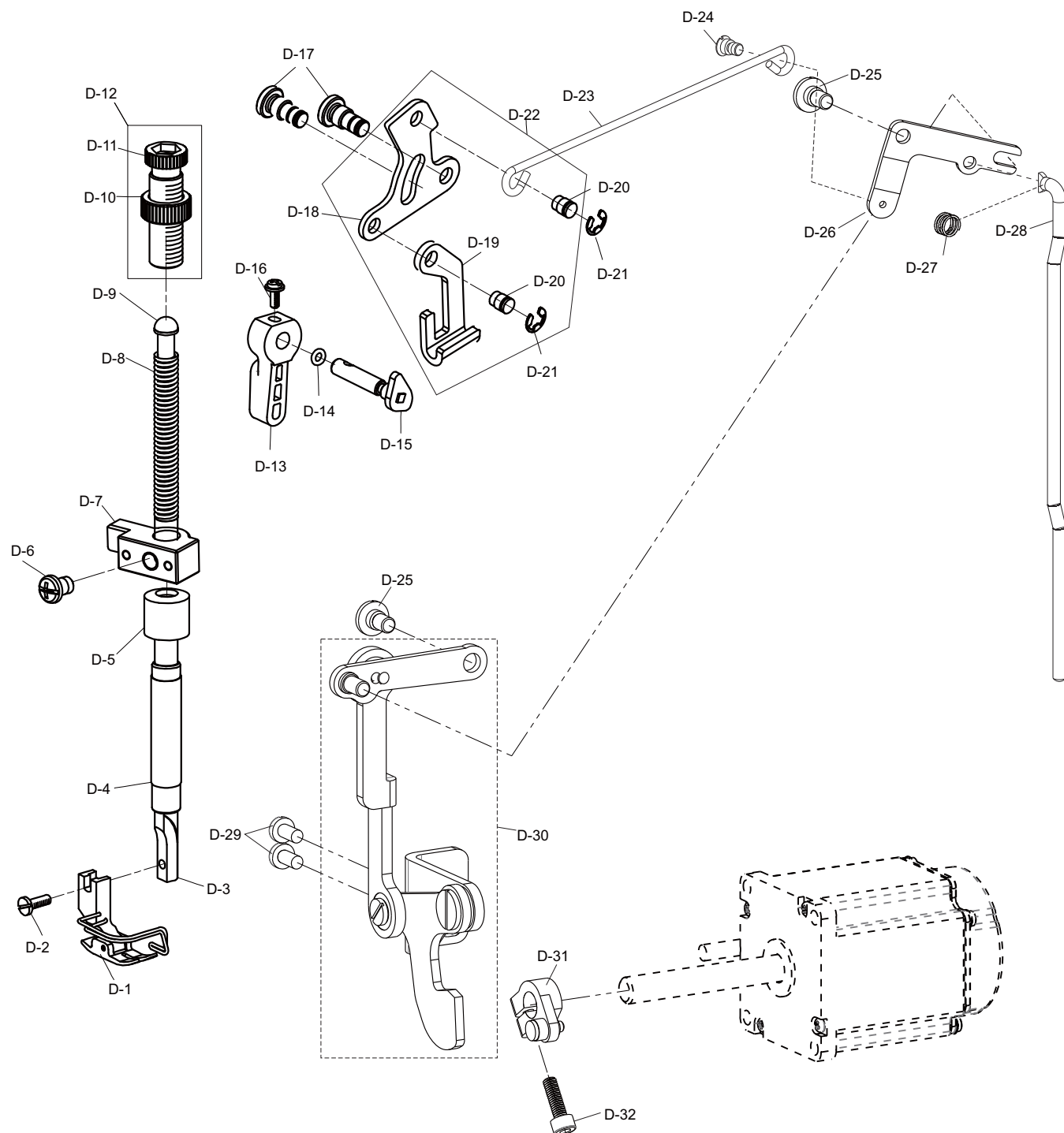
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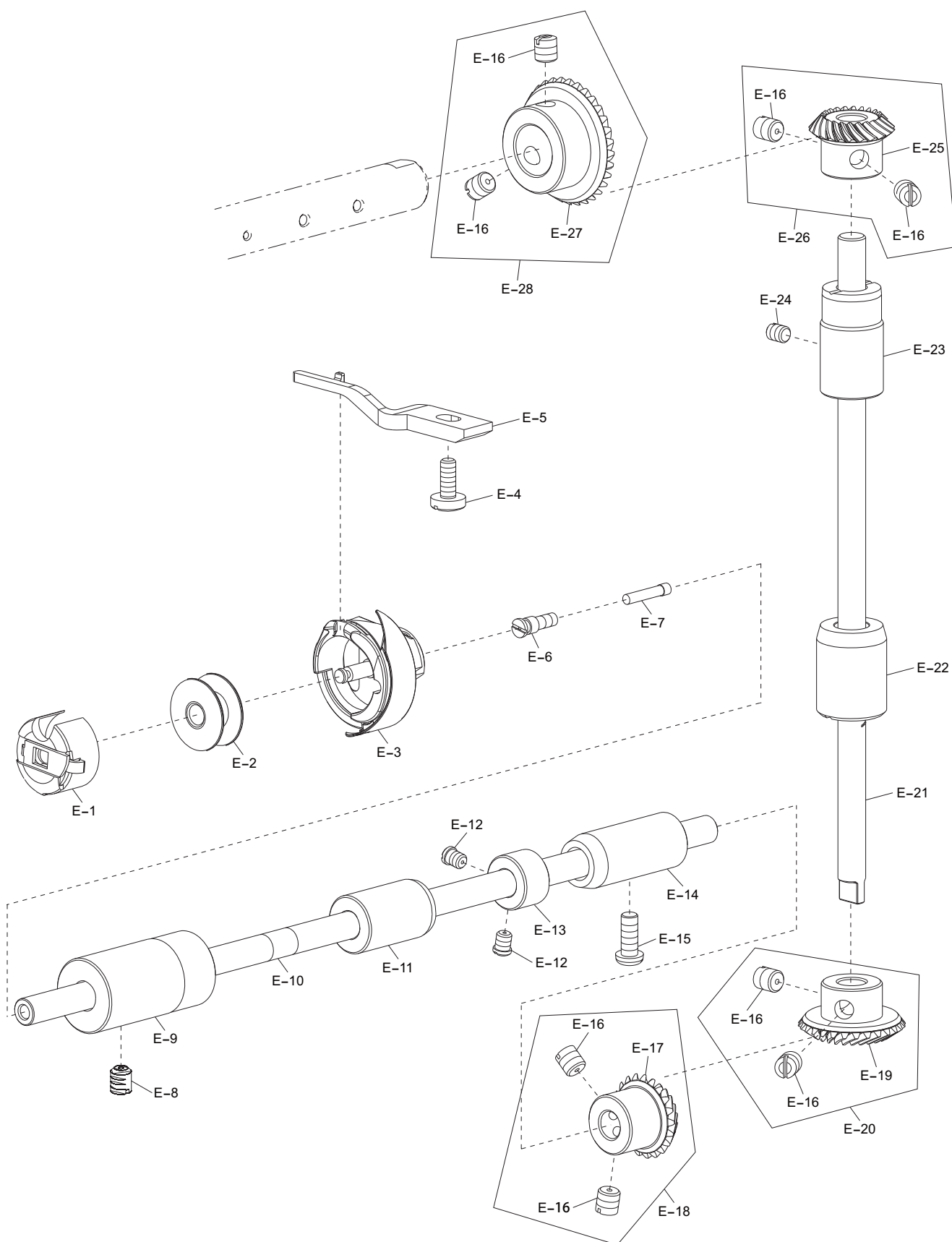
Needlebar & thread tension components

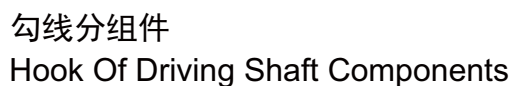
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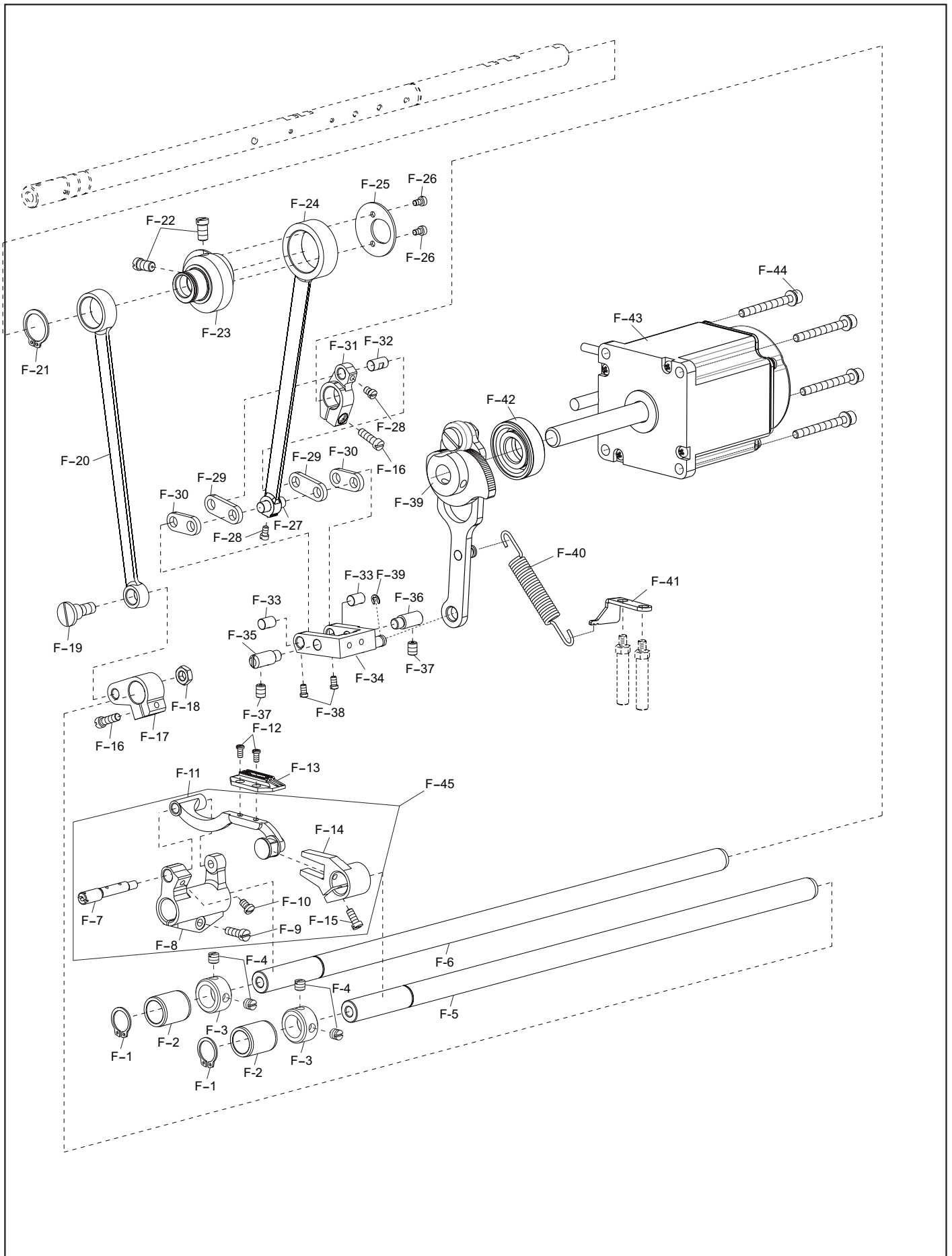




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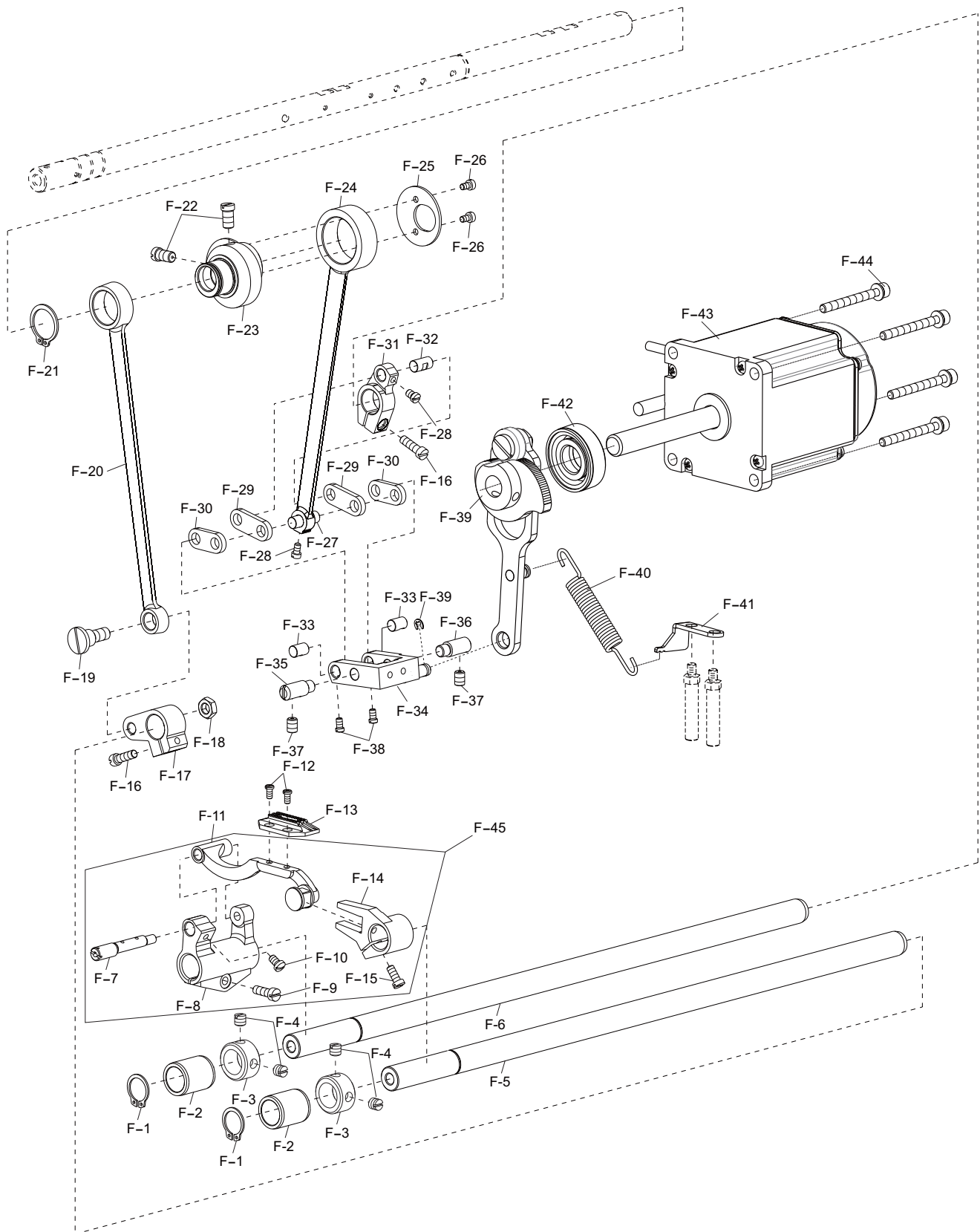


送料分组件
Feed Mechanism Components



序 号 Ref. No.	件 号 Part No.	名 称	Name of part	数 量 QTY	备 注 Remark
E-1	10010090	13.8×1挡圈	Closing ring 13.8×1	2	
E-2	10014116	送料抬牙轴轴套	Shaft sleeve	2	
E-3	10010542	挡圈	Thrust collar	2	
E-4	10005020	SM1/4"×40螺钉	Screw SM1/4"×40	4	
E-5	100008632	抬牙轴	Feed driving shaft	1	
E-6	100008633	送料轴	Feed rocker shaft	1	
E-7	10004440	牙架座偏心销	Pin	1	
E-8	10004474	牙架座	Feed bar driving crank	1	
E-9	10004993	SM3/16"×28螺钉	Screw SM3/16"×28	1	
E-10	10010074	SM11/64"×40螺钉	Screw SM11/64"×40	1	
E-11	100005713	牙架部件	Feed bar ASM.	1	
E-12	10010099	SM1/8"×44螺钉	Screw SM1/8"×44	2	
E-13	10052531	送料牙	Feed dog	1	
E-13	10026357	送料牙	Feed dog	1	M
E-13	100004163	送料牙	Feed dog	1	H
E-13	10038413	送料牙	Feed dog	1	HM
E-14	10010100	抬牙叉形曲柄	Crank	1	
E-14	10030200	抬牙叉形曲柄	Crank	1	M/HM
E-15	10004628	SM11/64"×40螺钉	Screw SM11/64"×40	1	
E-16	10010095	SM3/16"×28螺钉	Screw SM3/16"×28	2	
E-17	10010086	抬牙后曲柄	Crank	1	
E-18	10004475	SM9/32"×28螺母	Nut SM9/32"×28	1	
E-19	10010091	抬牙连杆轴位螺钉	Screw	1	
E-20	10010084	抬牙连杆	Connecting rod	1	
E-21	10010089	18.5×1.2挡圈	Closing ring 18.5×1.2	1	
E-22	10010092	SM1/4"×40螺钉	Screw SM1/4"×40	2	
E-23	10010115	送料偏心轮	Feed drive eccentric cam	1	
E-23	10005991	送料偏心轮	Feed drive eccentric cam	1	M/HM
E-24	10010072	送料连杆	Connecting rod	1	
E-24	10006004	送料连杆	Connecting rod	1	M/HM
E-25	10010098	送料偏心轮盖板	Thrust cover	1	
E-25	10005992	送料偏心轮盖板	Thrust cover	1	M/HM
E-26	10010643	SM9/64"×40螺钉	Screw SM9/64"×40	2	
E-27	10010069	送料连杆销	Pin	1	
E-28	10010071	SM9/64"×40螺钉	Screw SM9/64"×40	2	
E-29	10010068	送料长摆动板	Connecting plate	2	
E-30	10010075	送料短摆动板	Connecting plate	2	
E-31	10010076	送料曲柄	Crank	1	
E-32	10010096	送料曲柄销	Pin	1	
E-33	10010087	短摆动板连接销	Pin	2	
E-34	10012775	送料摆动板座部件	Feed adjusting ASM.	1	
E-34	10035665	送料摆动板座部件	Feed adjusting ASM.	1	M/HM
E-35	10010102	送料摆动板座左销	Pin	1	
E-36	10058783	送料摆动板座右销	Pin	1	
E-37	10010678	SM15/64"×28螺钉	Screw SM15/64"×28	2	
E-38	10010197	SM9/64"×40螺钉	Screw SM9/64"×40	2	

注: H-厚料 M-宽针距 HM-厚料宽针距 W3-机头无油

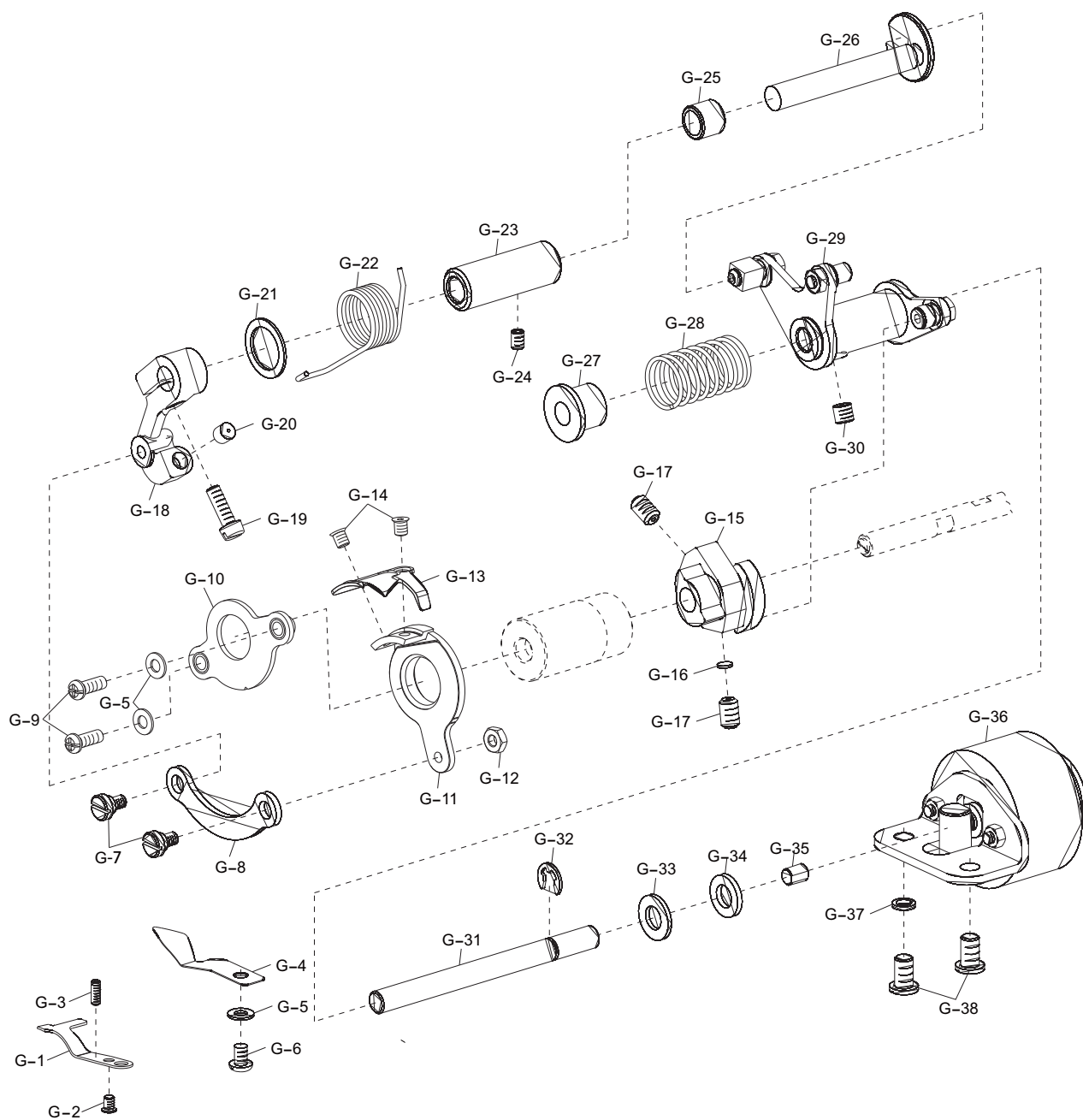




Feed Mechanism Components

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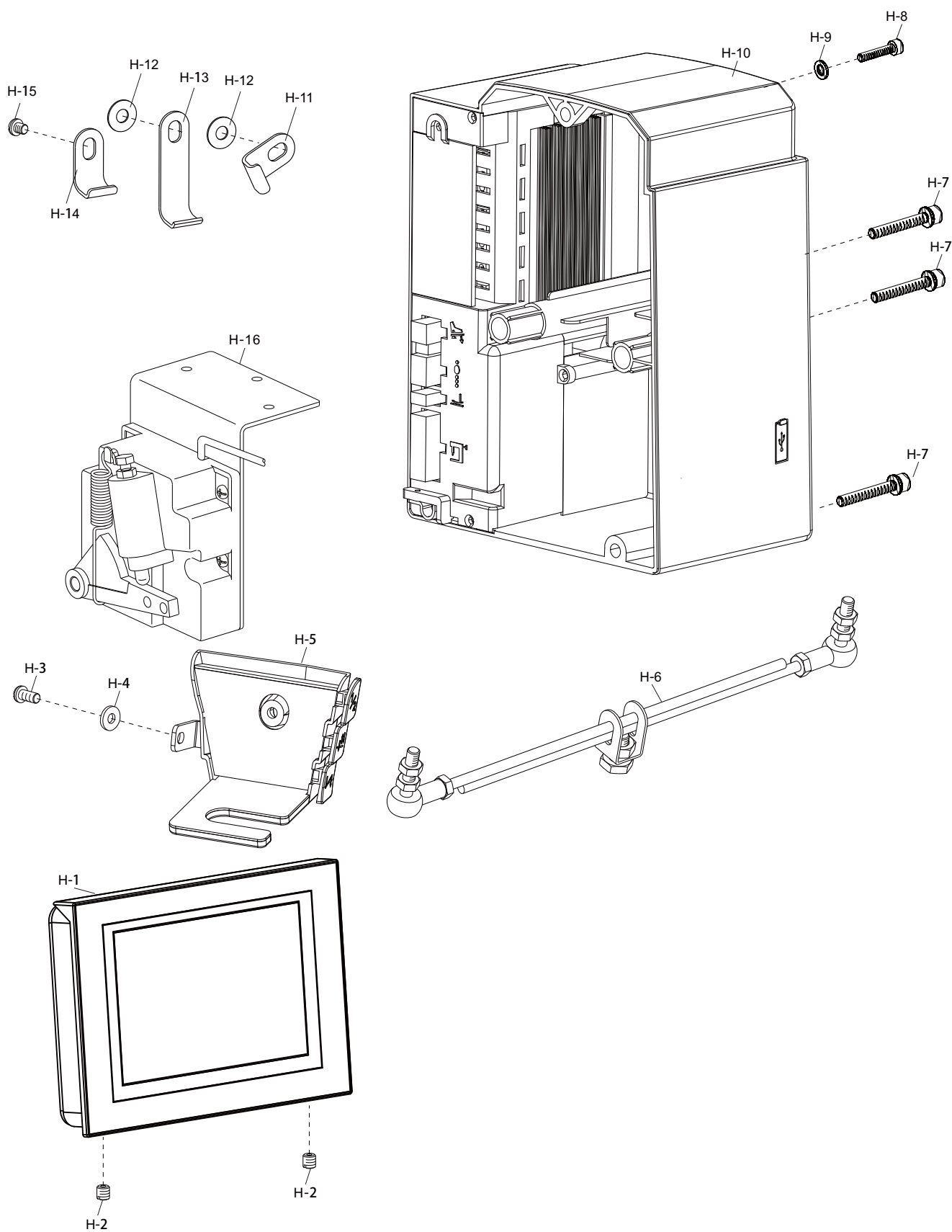




剪线分组件 Thread trimmer Components

序 号 Ref. No.	件 号 Part No.	名 称	Name of part	数 量 QTY	备 注 Remark
G-1	10011421	定刀	Fixed knife	1	
G-2	10011422	SM9/64"×40螺钉	Screw SM9/64"×40	1	
G-3	10024496	SM11/8"×40螺钉	Screw SM11/8"×40	1	
G-4	10058067	分线器	Dispart	1	
G-4	10062533	分线器	Dispart	1	S
G-5	10013154	9×4.5×0.8垫圈	Washer 9×4.5×0.8	3	
G-6	10014474	SM11/64"×40螺钉	Screw SM11/64"×40	1	
G-7	10011514	SM11/64"×40螺钉	Screw SM11/64"×40	2	
G-8	10031612	刀轴连杆	Knife shaft crack rod	1	
G-9	10010900	SM11/64"×40螺钉	Screw SM11/64"×40	2	
G-10	10008856	刀架压板组件	Knife holder ASM.	1	
G-11	10004640	动刀架	Round knife bracket	1	
G-12	10011578	SM11/64"×40螺母	Nut SM11/64"×40	1	
G-13	10011494	动刀	Round knife	1	
G-13	10030280	动刀	Round knife	1	H
G-14	10011588	SM11/64"×40螺钉	Screw SM11/64"×40	2	
G-15	10010736	剪线凸轮	Thread trimmer cam	1	
G-16	10023739	剪线凸轮垫	Cam collar	1	
G-17	10013465	SM11/4"×40螺钉	Screw SM11/4"×40	2	
G-18	10058043	切线驱动曲柄	Trimming crank	1	
G-19	10008863	SM3/16"×32螺钉	Screw SM3/16"×32	1	
G-20	10011580	曲柄止动块	Block	1	
G-21	10008865	15.3×21×1垫圈	Washer 15.3×21×1	1	
G-22	10011649	曲柄复位簧	Spring	1	
G-23	10012454	切线轴套	Shaft sleeve	1	
G-24	10012062	SM11/64"×40螺钉	Screw SM11/64"×40	1	
G-25	10011630	曲柄轴短套	Short bushing	1	
G-26	10008866	切刀驱动曲柄轴	Trimming crank shaft	1	
G-27	10014196	弹簧端盖	Spring cover	1	
G-28	10008812	弹簧	Spring	1	
G-29	10011686	切线凸轮曲柄组件	Trimming cam crank ASM.	1	
G-30	10008862	SM11/4"×40螺钉	Screw SM11/4"×40	1	
G-31	10011697	切刀驱动轴	Trimming shaft	1	
G-32	10009654	6×1挡圈	Closing ring 6×1	1	
G-33	10003031	8.4×16×1.6垫圈	Washer 8.4×16×1.6	1	
G-34	10011650	8.2×15×2垫圈	Washer 8.2×15×2	1	
G-35	10050266	消音塞	Sound deadening plug	1	
G-36	10031414	剪线电磁铁组件	Thread trimmer solenoid ASM.	1	
G-37	10003077	6弹簧垫圈	Washer 6	1	
G-38	10011605	SM11/4"×28螺钉	Screw SM11/4"×28	2	

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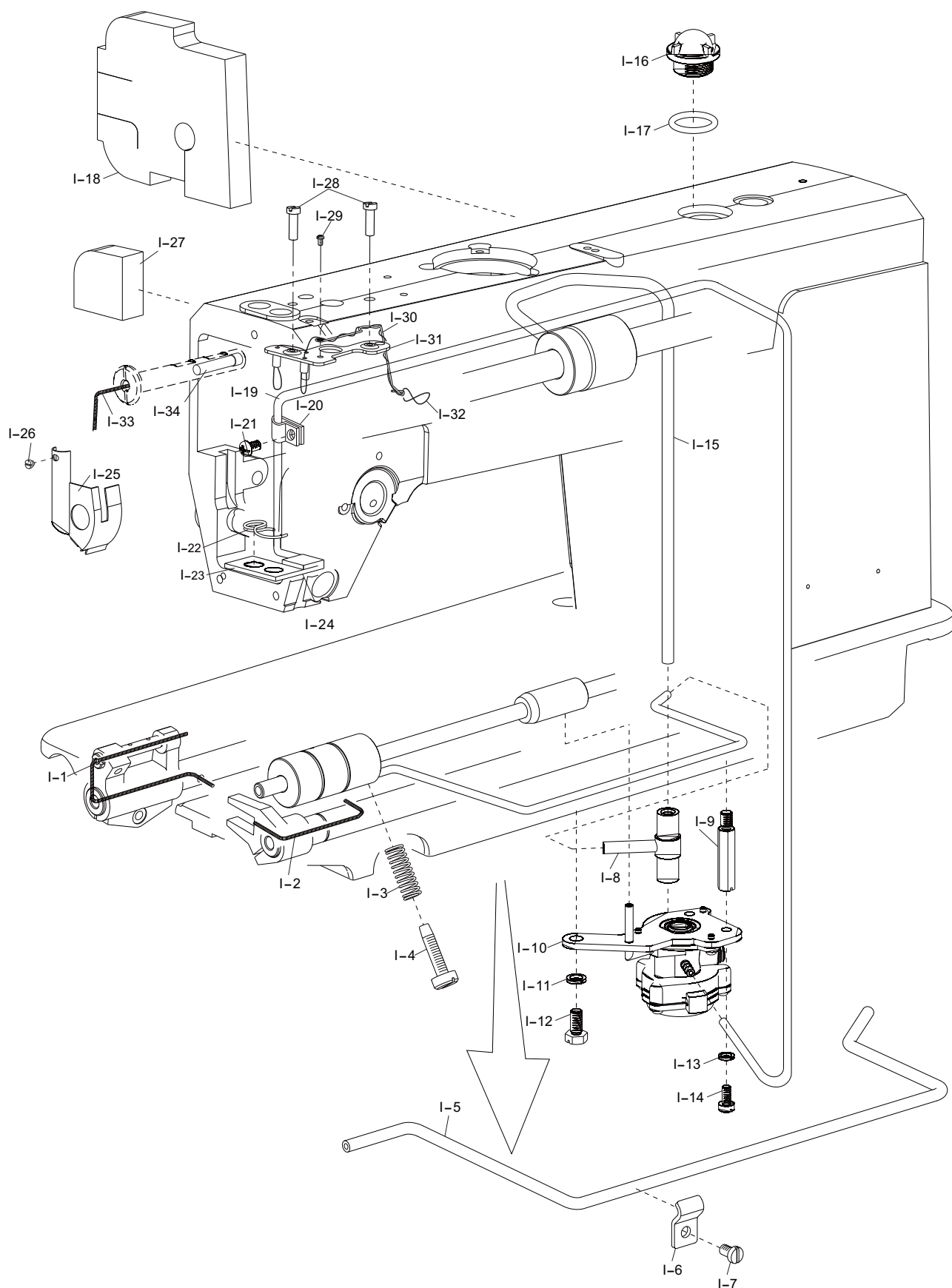




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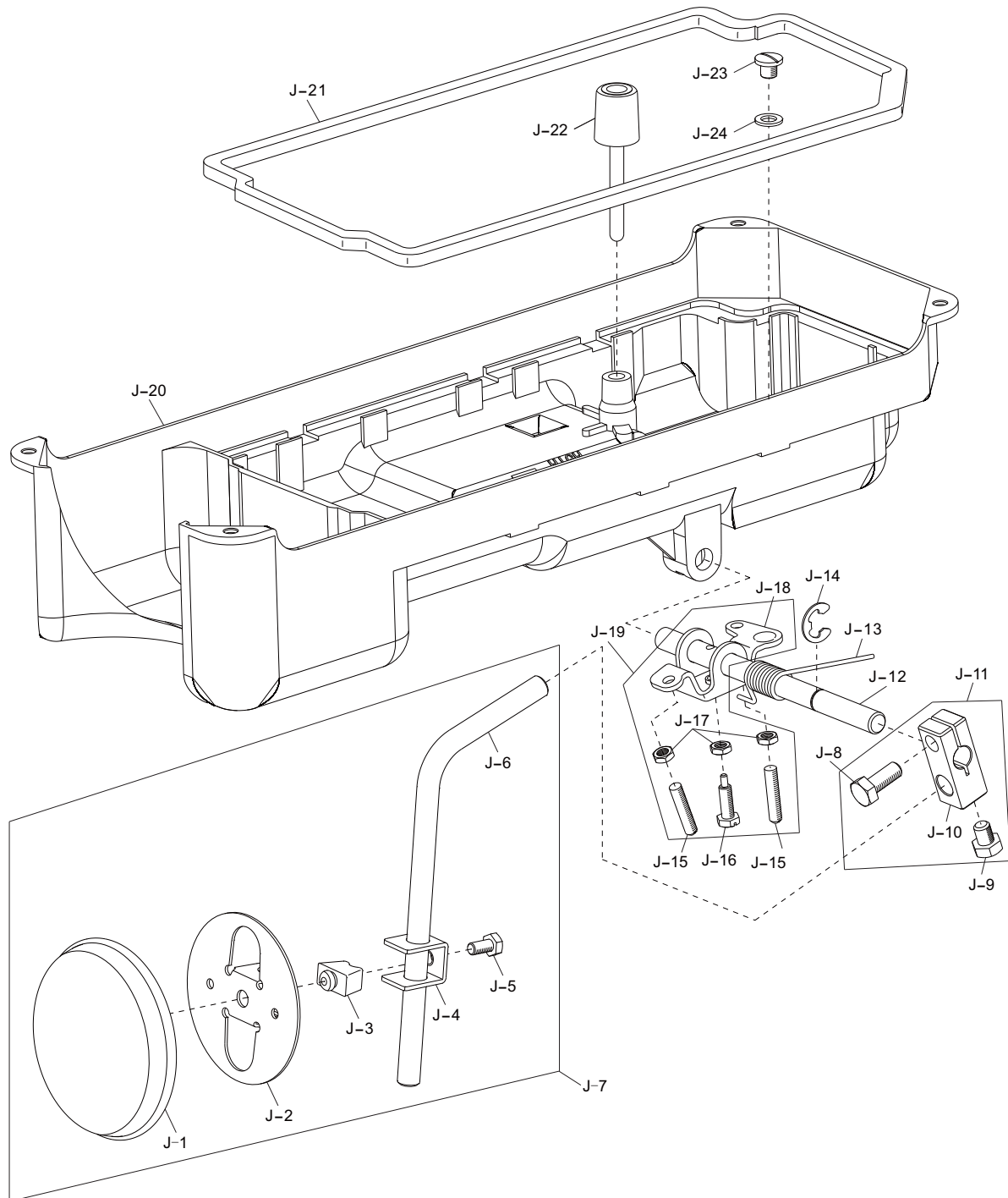
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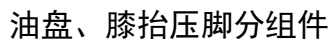
润滑分组件 Lubrication Components



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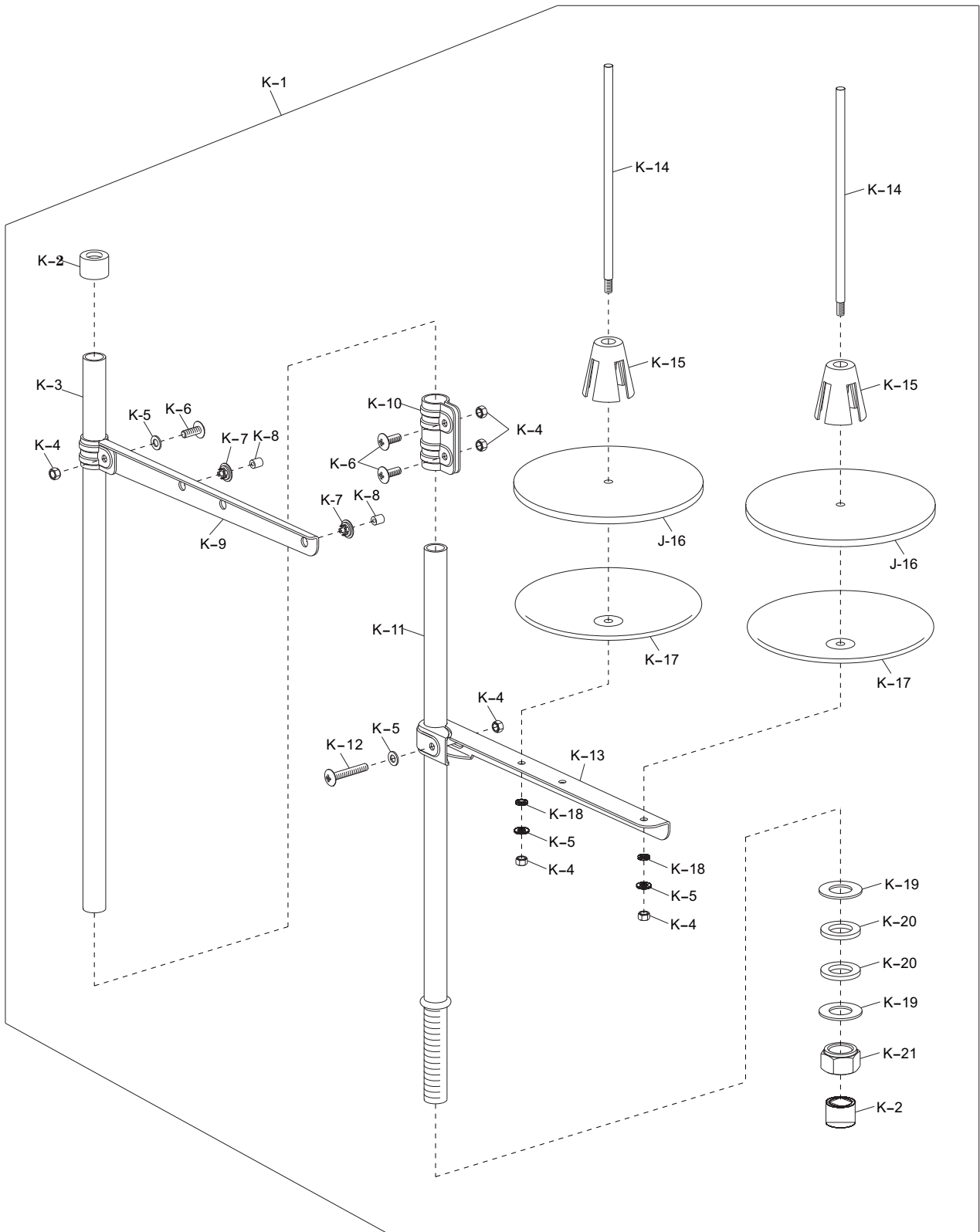
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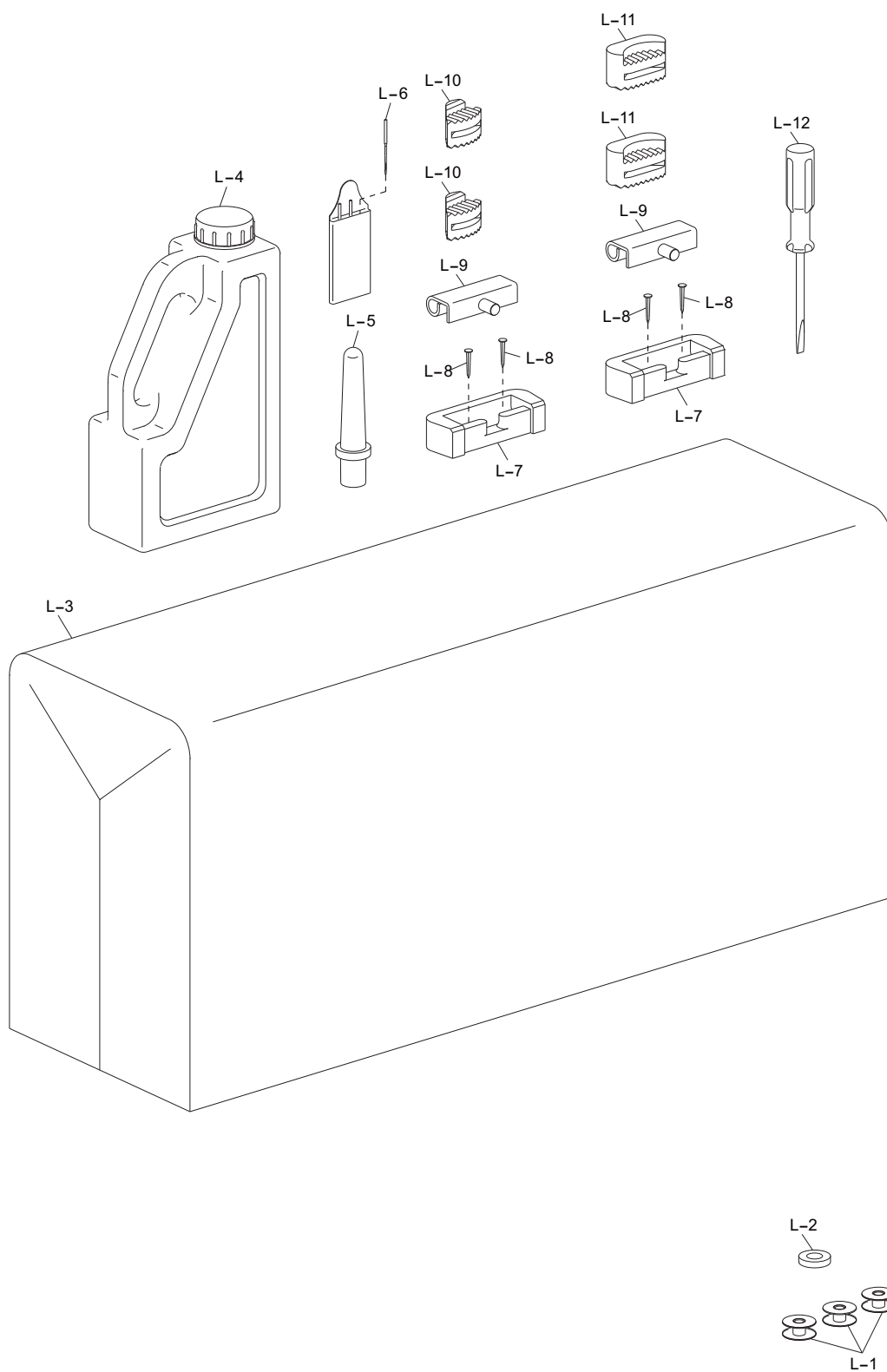
Presser Foot Components Of Oil Plate Knee Lift

注: H-厚料 M-宽针距 HM-厚料宽针距 W3-机头无油





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注: H-厚料 S-大梭 M-宽针距 HM-厚料宽针距