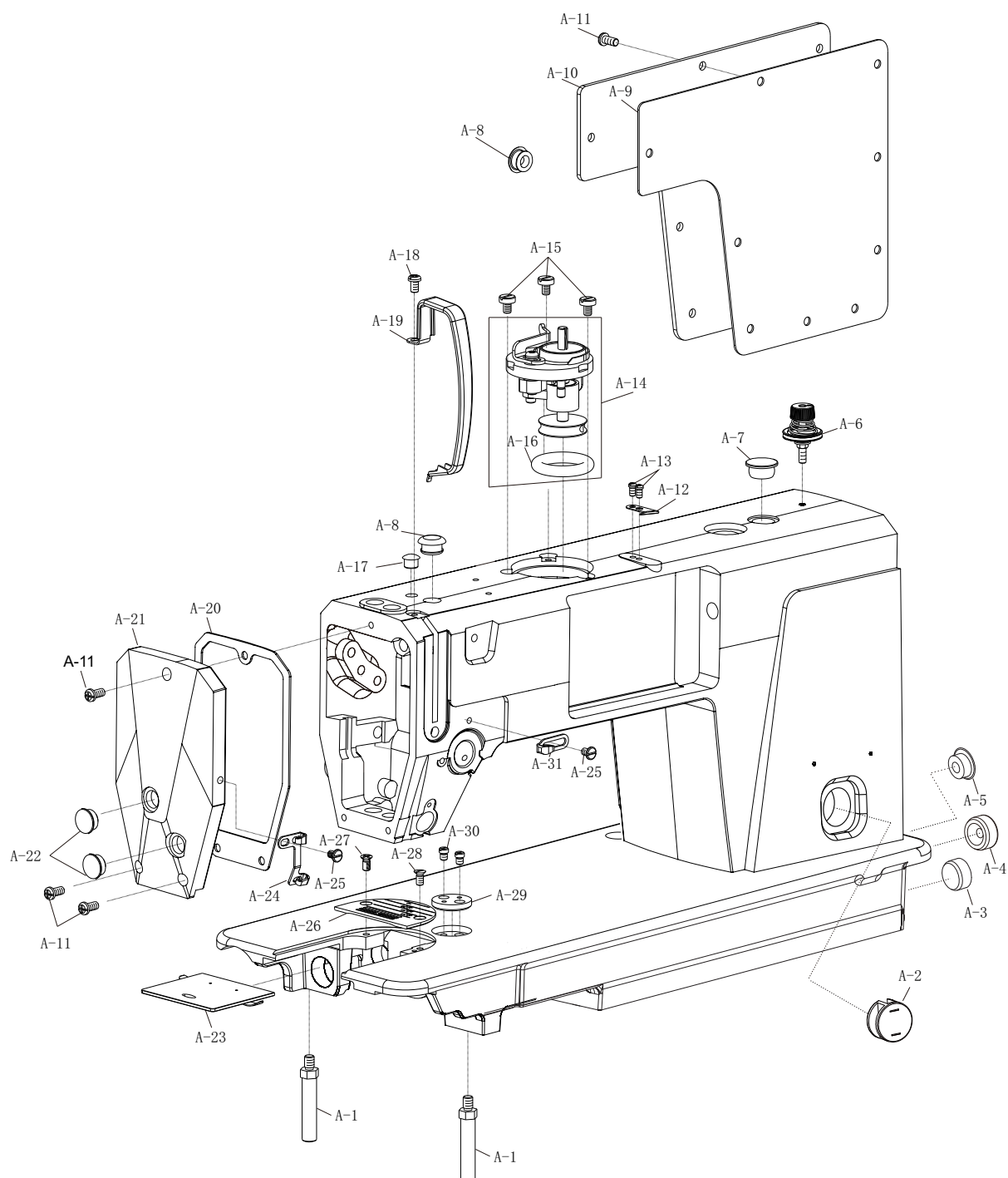


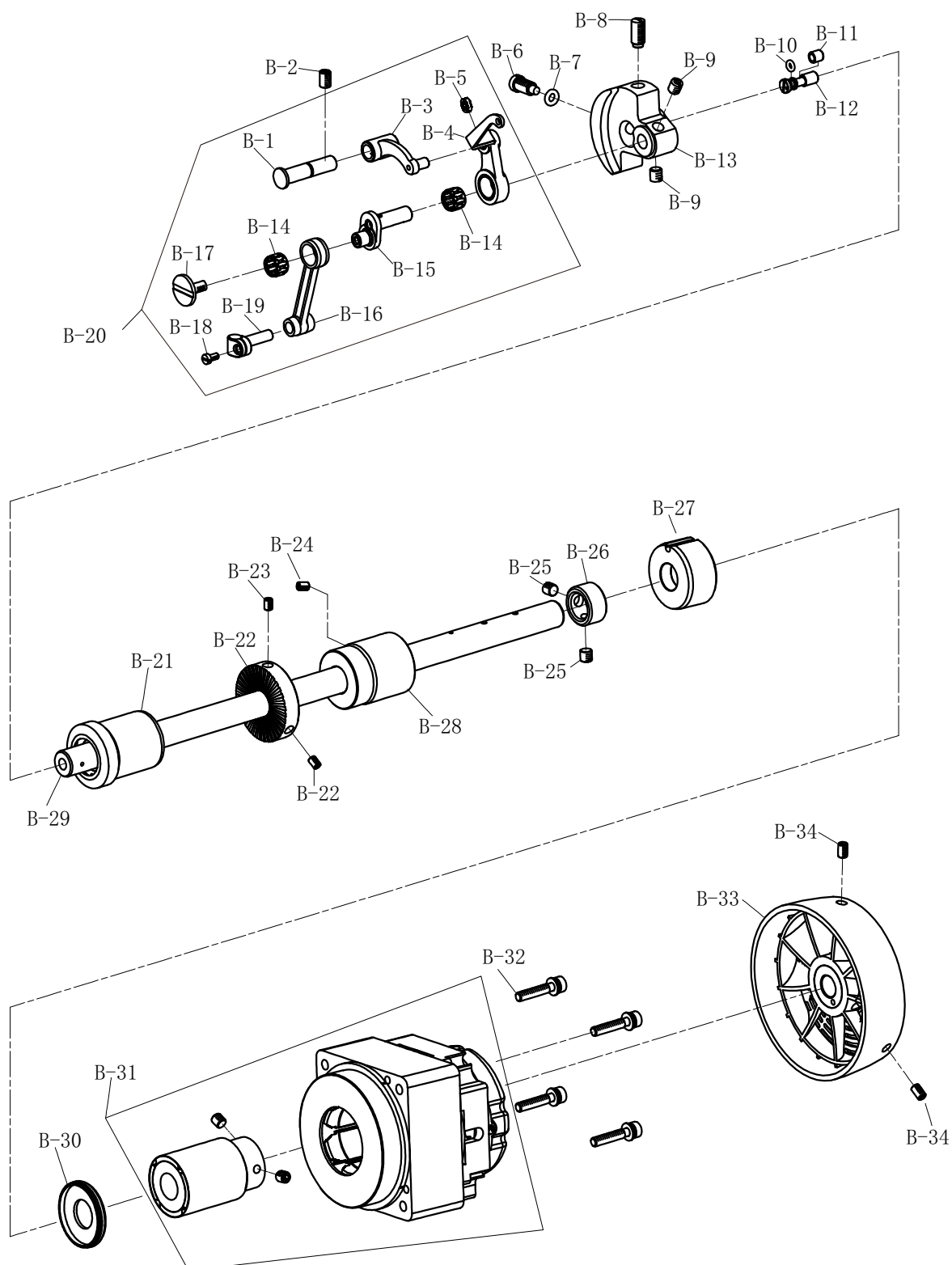
A 机壳分组件 Machine frame&miscellaneous cover components



A	机壳分组件				
	Machine frame&miscellaneous cover components				
序号	物料号	Description	名称	数量	备注
A-1	100002530	Bed screw stud	底板支柱	2	
A-2	100003823	Oil window	油窗	1	
A-3	100002465	Lift teeth and feed shaft hole plug	抬牙送布轴孔塞	2	
A-4	10008941	Rubber plug	橡胶塞	1	
A-5	100003054	Rubber plug	橡胶塞	1	
A-6	10009576	Rubber plug	橡胶塞	1	
A-7	10059716	Bobbin thread tension ASM	绕线夹线器组件	1	
A-8	10008977	Rubber plug	橡胶塞	2	
A-9	10066775	Side plate gasket	后窗板垫	1	
A-10	20025554	Side plate	后窗板	1	
A-11	10008972	Screw	螺钉	12	
A-12	10011149	Thread cutter	绕线切刀	1	
A-13	10050423	Screw	螺钉	2	
A-14	10031086	Bobbin wider ASM	绕线器	1	
A-15	10004380	Screw	螺钉	3	
A-16	10008773	Rubber ring	橡胶轮	1	
A-17	10008943	Rubber plug	橡胶塞	1	
A-18	10008934	Screw	螺钉	2	
A-19	200004035	Thread take-up lever cover	挑线杆护罩	1	
A-20	100002740	Face plate gasket	面板垫	1	
A-21	200001948	Face plate	面板	1	
A-22	10008977	Rubber plug	橡胶塞	2	
A-23	10013706	Side plate ASM	推板部件	1	
A-24	100002629	Arm thread guide left	左线钩	1	
A-25	10008973	Screw	螺钉	2	
A-26	10060708	Needle plate	针板	1	
A-26	100004344	Needle plate	针板	1	H
A-27	10012463	Screw	螺钉	1	
A-28	10009005	Screw	螺钉	1	
A-29	100004582	Ruler plate	限位挡片	1	
A-30	10004374	Screw	螺钉	2	
A-31	10008940	Arm thread guide right	右线钩	1	

B 上轴、挑线分组件

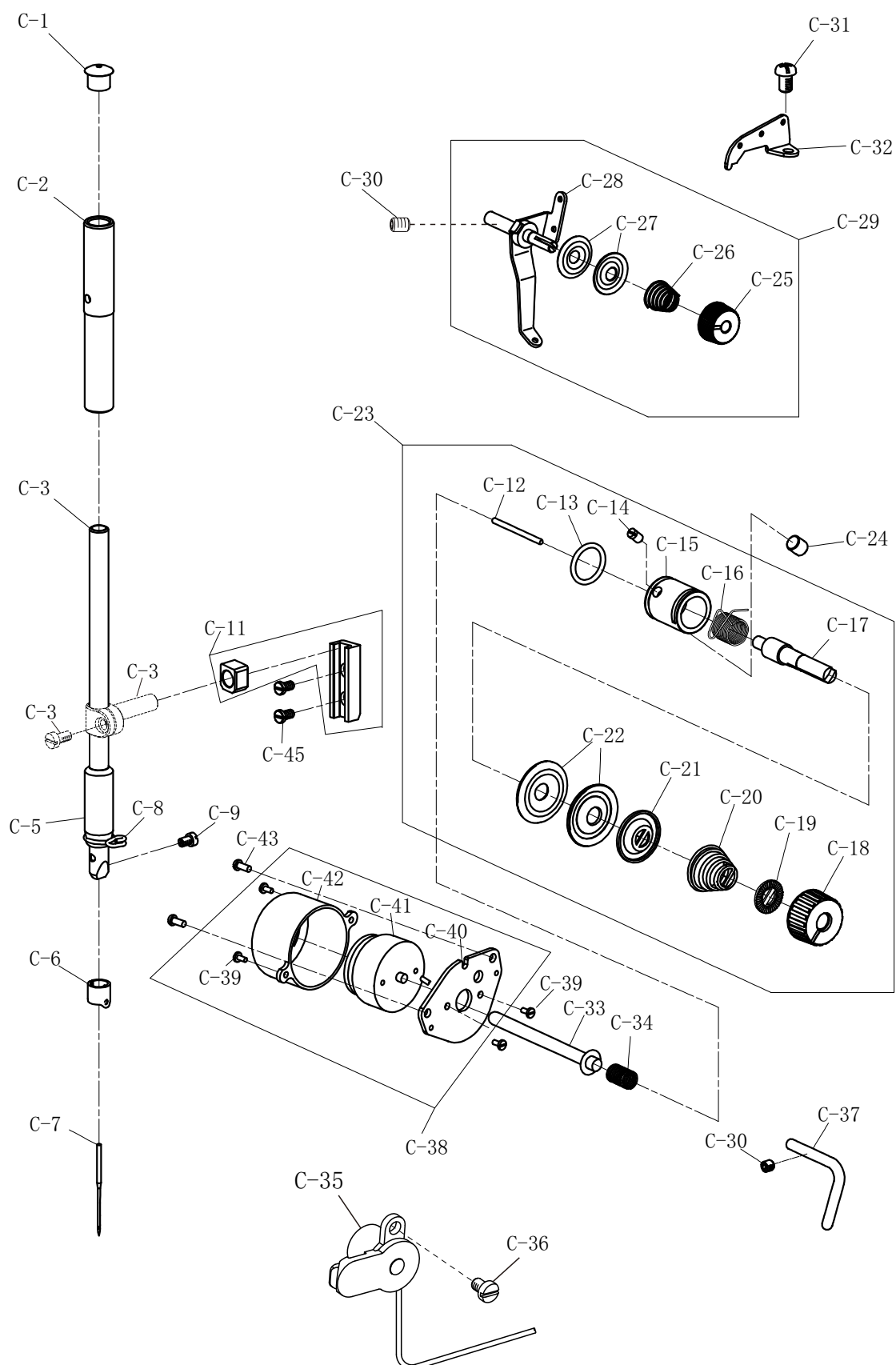
Main shaft&thread take-up components



B	上轴、挑线分组件				
	Main shaft&thread take-up components				
序号	物料号	Description	名称	数量	备注
B-1	10050672	Thread take-up crank shaft	挑线连杆销	1	
B-2	10010083	Screw	螺钉	1	
B-3	10010535	Thread take-up bar	挑线连杆	1	
B-4	10004158	Thread take-up lever Asm	挑线杆分部件	1	
B-5	10010539	Oil resistant cover	挑线杆防油圈	1	
B-6	10010545	Screw	螺钉	1	
B-7	100003438	O-ring	O形圈	1	
B-8	10010082	Screw	螺钉	1	
B-9	10010065	Screw	螺钉	2	
B-10	10010538	O-ring	O形圈	1	
B-11	10010540	Sleeve of adjusting pin	曲柄油量调节销套	1	
B-12	10010504	Pin	销	1	
B-13	10012203	Counter weight	针杆曲柄	1	
B-14	10014106	Bearing	轴承	2	
B-15	10006844	Needle bar crank	挑线曲柄	1	
B-16	10053104	Needle bar crank rod	针杆连杆	1	
B-17	10010537	Screw	螺钉	1	
B-18	10043356	Screw	螺钉	1	
B-19	10043355	Needle bar holder	针杆连接柱	1	H
B-20	100001349	Take-up Bar Assembly	挑线杆组件	1	
B-20	100003703	Take-up Bar Assembly	挑线杆组件	1	H
B-21	10055615	Bearing support	轴套	1	
B-22	10004472	Wheel	绕线主动轮	1	
B-23	10010678	Screw	螺钉	2	
B-24	10010678	Screw	螺钉	1	
B-25	10005020	Screw	螺钉	2	
B-26	10010542	Thrust collar	挡圈	1	
B-27	100001981	Bearing support	上轴后轴套	1	
B-28	10007239	Bearing support	轴套	1	
B-29	100003825	Main shaft	上轴	1	
B-30	100002521	Oil seal	上轴后套油封	1	
B-31	100005589	Motor	主轴电机	1	
B-32	100001936	Screw	螺钉组件	4	
B-33	200003020	Head wheel	上轮	1	
B-34	10011232	Screw	螺钉	2	

C 针杆、夹线分组件

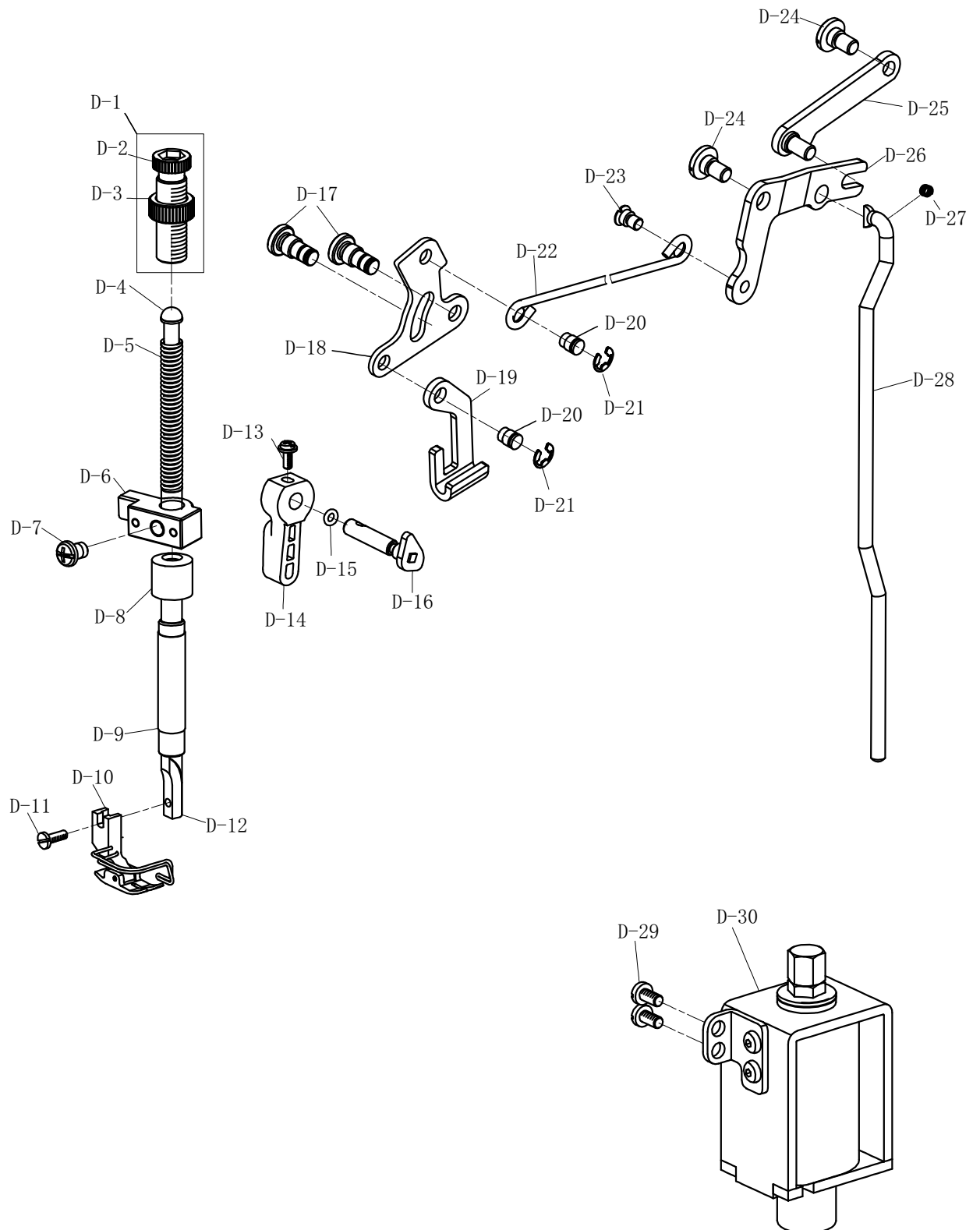
Needle bar & thread tension components



C	针杆、夹线分组件				
	Needlebar & thread tension components				
序号	物料号	Description	名称	数量	备注
C-1	10010587	Rubber plug	橡胶塞	1	
C-2	10011063	Bearing support	轴套	1	
C-3	10041608	Needle bar	针杆	1	
C-3	10041609	Needle bar	针杆	1	H
C-4	10043356	Screw	滑块导轨螺钉	1	
C-5	10014117	Bearing support	轴套	1	H
C-5	10005916	Bearing support	轴套	1	
C-6	10010591	Needle bar thread guide	针杆线钩	1	
C-6	10005945	Needle bar thread guide	针杆线钩	1	H
C-7	10034917	Needle DB×1 14#	机针 DB×1 14#	1	
C-7	10034916	Needle DP×5 18#	机针	1	
C-8	10005943	Needle bar thread guide	线钩	1	
C-9	10010588	Screw	螺钉	1	
C-10	10043355	Needle bar holder	针杆连接柱	1	
C-11	10054140	Slide block	滑块导轨组件	1	
C-12	10004184	Thread release pin	松线钉	1	
C-13	10004183	O-ring	O形圈	1	
C-14	10004200	Screw	螺钉	1	
C-15	10039524	Tension post socket	挑线簧调节座	1	
C-16	10004201	Spring	弹簧	1	
C-17	10004177	Screw	螺钉	1	
C-18	10051457	Nut	松线器螺母	1	
C-19	10004199	Tension disc stopper	夹线制动板	1	
C-20	100004931	Spring	弹簧	1	
C-20	100004930	Spring	弹簧	1	H
C-21	10004179	Thread release disc	松线板	1	
C-22	10004180	Tension disc holder	夹线板	2	
C-23	10062637	Thread take-up device	夹线器组件	1	
C-23	100003773	Thread take-up device	夹线器组件	1	H
C-24	10006264	Screw	螺钉	1	
C-25	10051458	Nut	上夹线器螺母	1	

D 压料、松线分组件

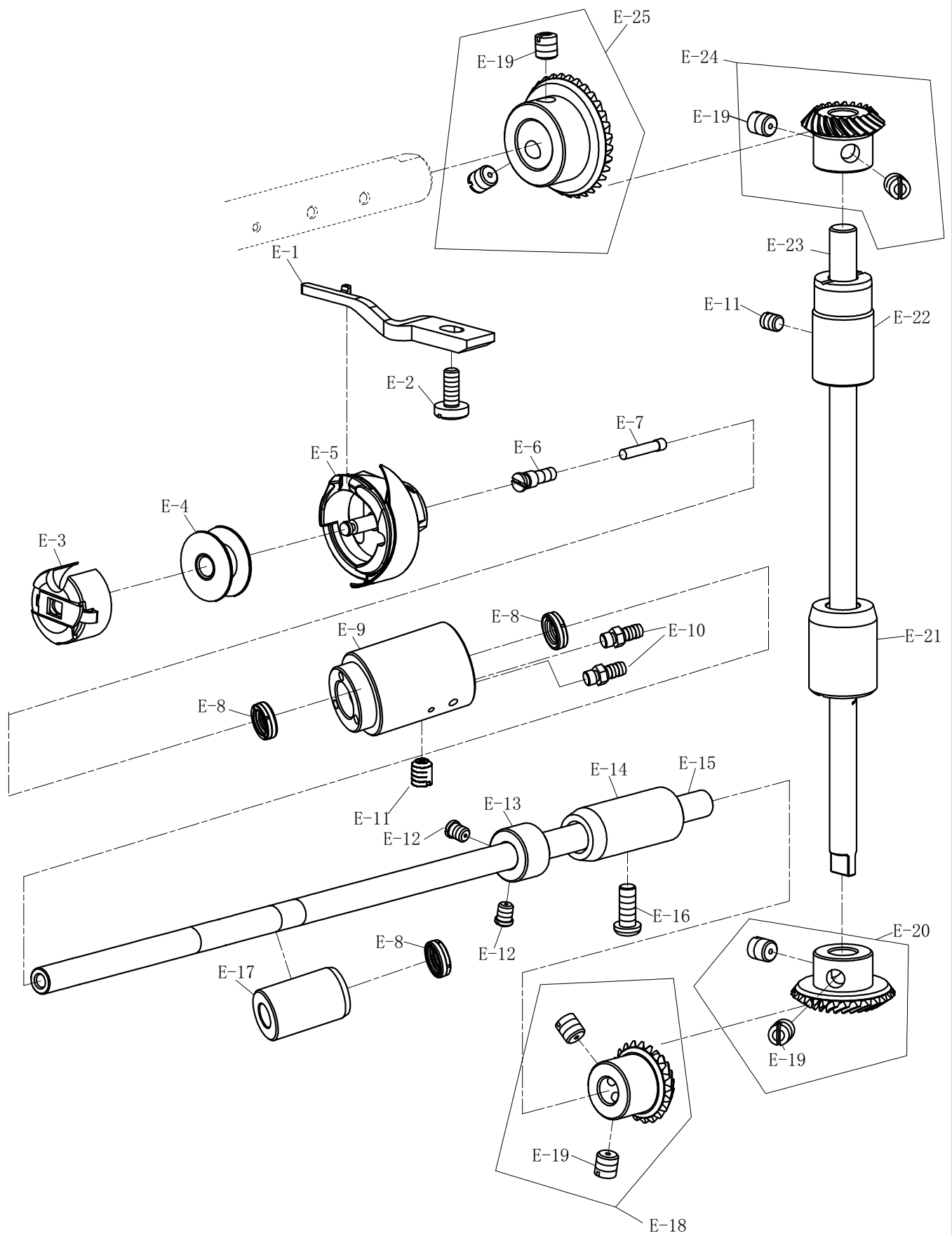
Presser bar & tension release components



D	压料、松线分组件				
	Presser bar & tension release components				
序号	物料号	Description	名称	数量	备注
D-1	1001433	Screw ASM	调压螺钉组件	1	
D-2	10051428	Screw	螺钉	1	
D-3	10051429	Nut	螺母	1	
D-4	10004439	Presser guide bar	调压导杆	1	
D-5	10004473	Spring	弹簧	1	
D-6	100001627	Presser guide bar bracket	压杆导架	1	
D-7	100004089	Screw	螺钉	1	
D-8	10066598	Oil protector cover	压紧杆防油罩	1	
D-9	10014118	Bearing support	轴套	1	
D-9	1005915	Bearing support	轴套	1	H
D-10	10052532	Presser foot ASM	活压脚部件	1	
D-10	10005982	Presser foot ASM	活压脚部件	1	H
D-11	10010650	Screw	螺钉	1	
D-12	10010646	Presser bar	压杆	1	
D-13	10010016	Screw	螺钉	1	
D-14	10059718	Hand lifter	压脚扳手	1	
D-15	10010027	O-ring	O形圈	1	
D-16	100001625	Presser foot lifting boss assembly	抬压脚凸块组件	1	
D-17	10010653	Pin	销	2	
D-18	100003238	Front bar of presser foot	抬压脚前杠杆	1	
D-19	100003237	Presser foot lifting plate	压脚提升板	1	
D-20	10003916	Pin	销	2	
D-21	10013038	Snap ring	挡圈	2	
D-22	100002662	Lifting lever connecting rod	抬压脚拉杆	1	
D-23	10010651	Screw	螺钉	2	
D-24	10010652	Screw	螺钉	2	
D-25	100003258	Presser foot lifter connector plate	抬压脚连接板	1	
D-26	100002081	Lifting lever link	抬压脚杠杆	1	
D-27	10009205	Spring	弹簧	1	
D-28	100002080	Connecting rod vertical	抬压脚顶杆	1	
D-29	10000134	Screw	螺钉	4	
D-30	100005432	Electromagnet	抬压电磁铁	1	

E 勾线分组件

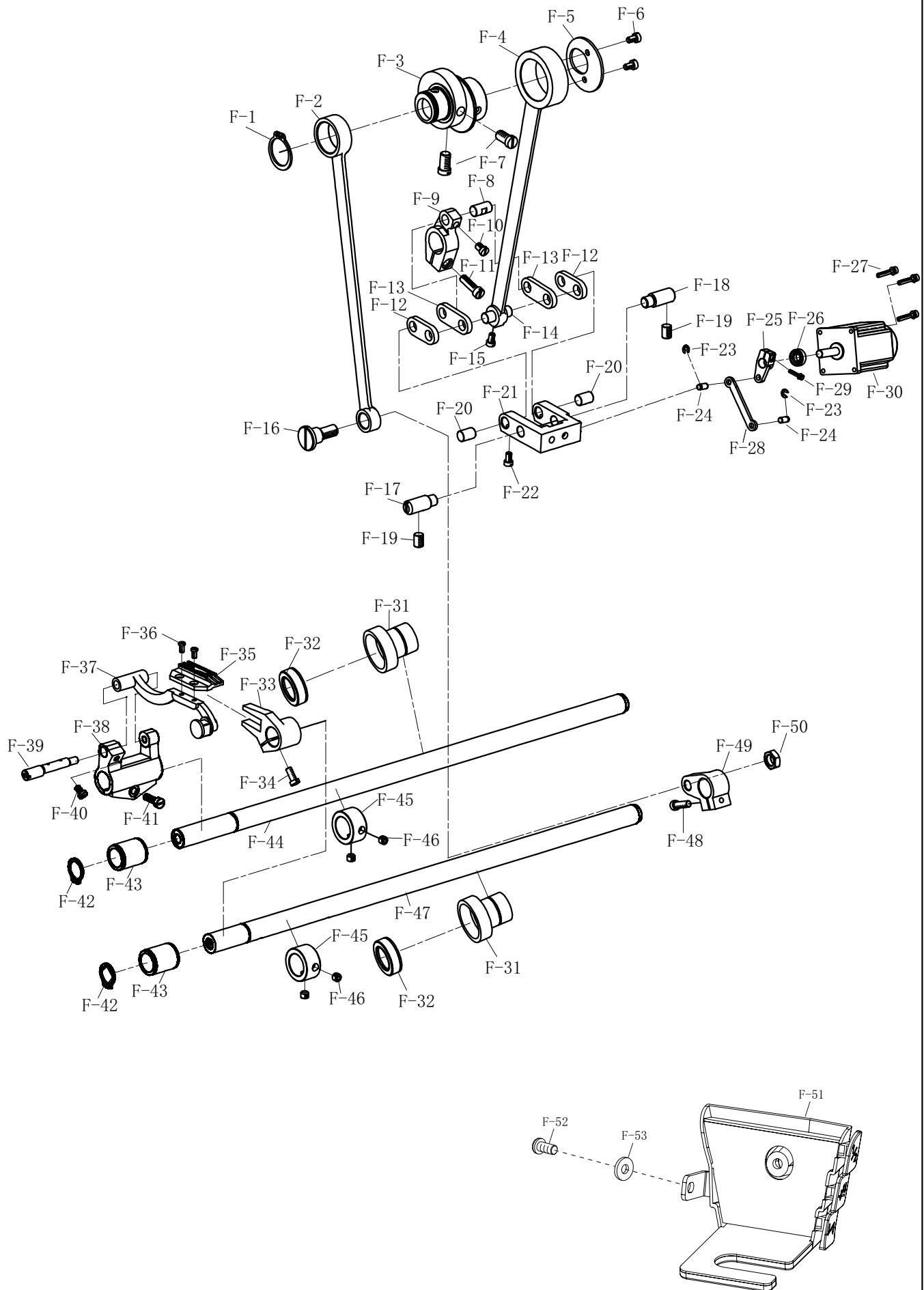
Hook of driving shaft components



E	钩线分组件				
	Hook of driving shaft components				
序号	物料号	Description	名称	数量	备注
E-1	10031261	Positioning finger	旋梭定位钩	1	
E-2	10011101	Screw	螺钉	1	
E-3	10056326	Bobbin case	梭壳	1	
E-4	10025484	Bobbin	梭芯	1	
E-5	100003646	Hook	旋梭	1	
E-6	10010064	Screw	螺钉	1	
E-7	100005741	Oil wick	油芯	1	
E-8	10013029	oil seal	油封	3	
E-9	100002379	Bearing support	下轴前套	1	
E-10	10008779	Tubing joint	油管接头	2	
E-11	10041529	Screw	螺钉	2	
E-12	10010059	Screw	螺钉	2	
E-13	10010058	Thrust collar	挡圈	1	
E-14	10007268	Bearing support	轴套	1	
E-15	10008821	Hook driving shaft	下轴	1	
E-16	10010030	Screw	螺钉	1	
E-17	100001705	Bearing support	下轴中套	1	
E-18	10002560	Gear	齿轮组件	1	
E-19	10010065	Screw	螺钉	8	
E-20	10002509	Gear	齿轮组件	1	
E-21	10007235	Bearing support	轴套	1	
E-22	10007236	Bearing support	轴套	1	
E-23	10010057	Upright shaft	竖轴	1	
E-24	10002561	Gear	齿轮组件	1	
E-25	10002445	Gear	齿轮组件	1	

F 送料分组件

Feed mechanism components

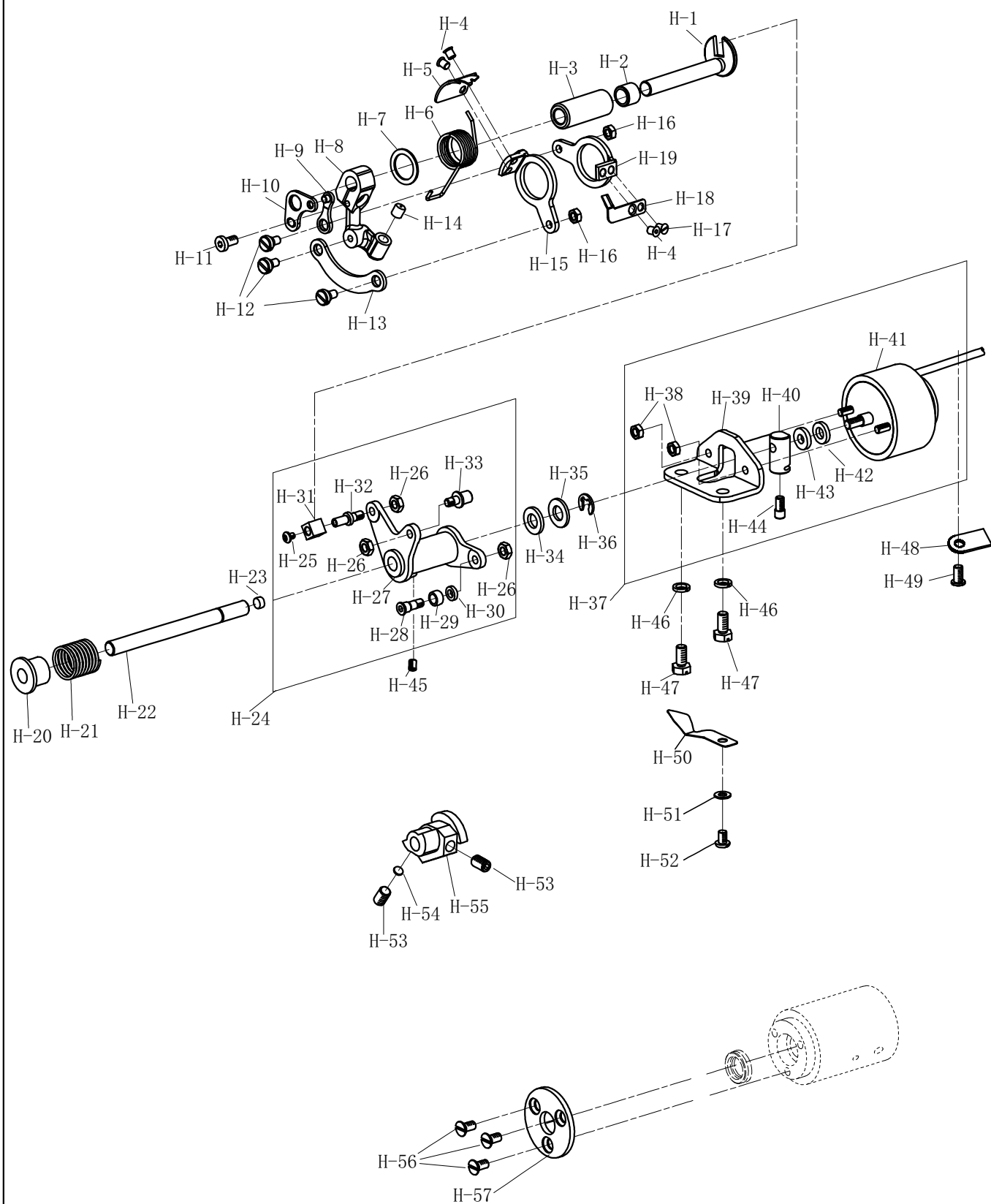


F	送料分组件				
	Feed mechanism components				
序号	物料号	Description	名称	数量	备注
F-1	10010089	Snap ring	挡圈	1	
F-2	10010084	Connecting rod	抬牙连杆	1	
F-3	10010115	Feed drive eccentric cam	送料偏心轮	1	
F-4	10010072	Connecting rod	送料连杆	1	
F-5	10010098	Thrust cover	送料偏心轮盖板	1	
F-6	10010643	Screw	螺钉	2	
F-7	10010092	Screw	螺钉	2	
F-8	10010096	Pin	销	1	
F-9	10010076	Feed rocker	送布曲柄	1	
F-10	10010071	Screw	螺钉	1	
F-11	10010095	Screw	螺钉	1	
F-12	10048736	Short link	送料短摆动板	2	
F-13	10048696	Long link	送料长摆动板	2	
F-14	10010069	Pin	销	1	
F-15	10010071	Screw	螺钉	1	
F-16	10010091	Screw	螺钉	1	
F-17	100001677	Pin	销	1	
F-18	100001671	Pin	销	1	
F-19	10010678	Screw	螺钉	2	
F-20	10010087	Pin	销	2	
F-21	100005407	Feed adjusting ASM	送料摆动板座组件	1	
F-22	10010071	Screw	螺钉	2	
F-23	10010649	Snap ring	挡圈	2	
F-24	100001346	Pin	销	2	
F-25	100001348	crank	曲柄	1	
F-26	100001355	oil seal	油封	1	
F-27	10065628	Screw	组合螺钉	3	
F-28	100001347	connecting rod	连杆	1	
F-29	10065628	Screw	螺钉组件	1	
F-30	100001715	Stepper motor	步进电机	1	

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H 剪线分组件

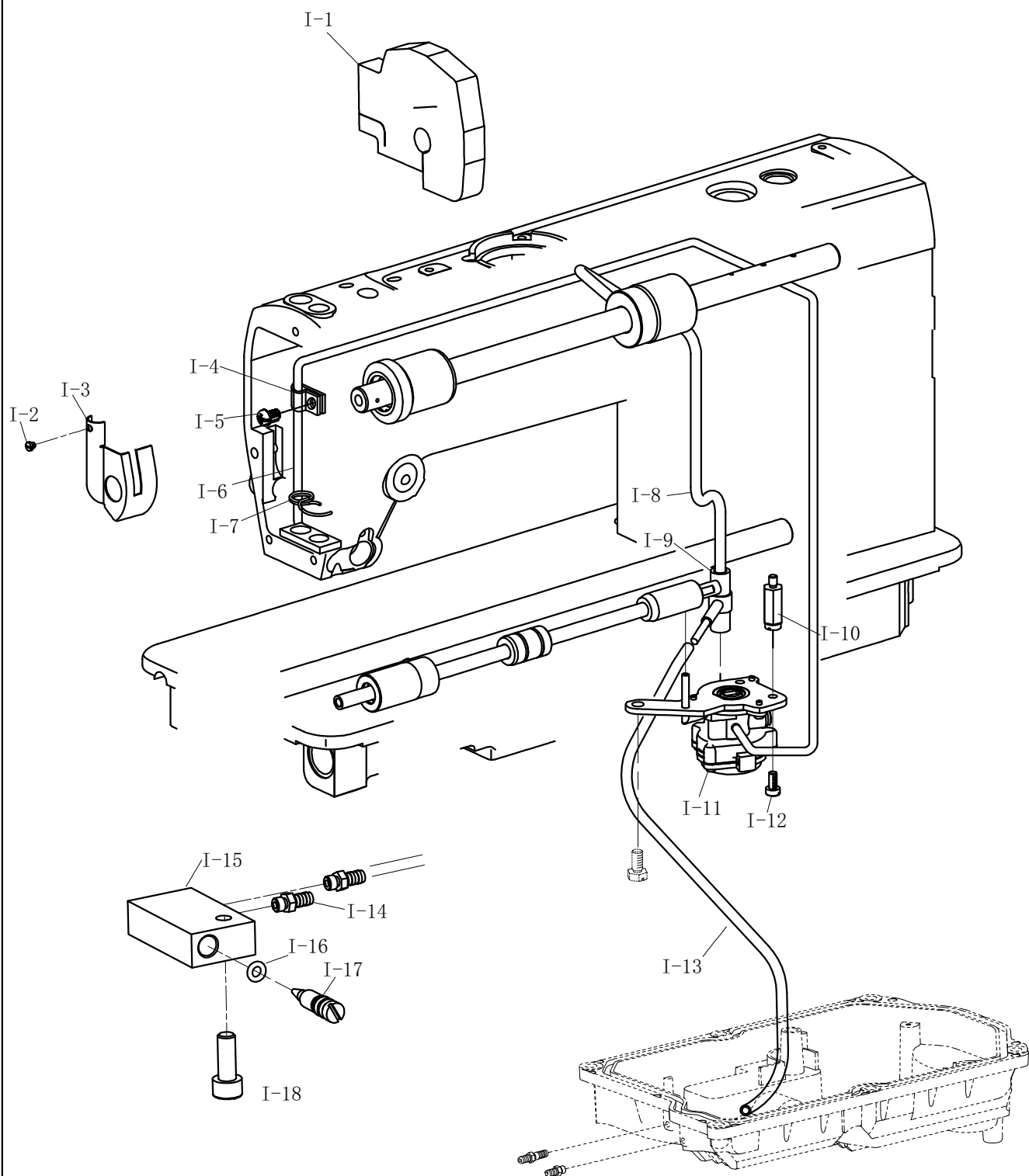
Thread trimmer components



H	剪线分组件				
	Thread trimmer components				
序号	物料号	Description	名称	数量	备注
H-1	10064326	Trimming crank shaft	切刀驱动曲柄轴	1	
H-2	10011630	Short bushing	轴套	1	
H-3	10012454	Short bushing	轴套	1	
H-4	10011588	Fastening screw	紧固螺钉	3	
H-5	100001662	Round knife	上动刀	1	
H-6	10011649	Spring	弹簧	1	
H-7	10008865	Washer	垫圈	1	
H-8	10064327	Trimming crank	切线驱动曲柄	1	
H-9	10064329	Connecting rod	定刀连杆	1	
H-10	10064328	Adjusting plate	定刀调节板	1	
H-11	10006624	Screw	螺钉	1	
H-12	10011514	Screw	螺钉	3	
H-13	10031612	Knife shaft crack rod	刀轴连杆	1	
H-14	10011580	Block	切刀驱动曲柄止动块	1	
H-15	10064330	Round knife bracket	动刀架	1	
H-16	10011578	Nut	螺母	2	
H-17	100003931	Screw	螺钉	1	
H-18	100001660	Round knife	下动刀	1	
H-19	10064331	Fixed turret	定刀架	1	
H-20	10014196	End cap	扭簧端盖	1	
H-21	10008812	Spring	弹簧	1	
H-22	100002348	Teimming shaft	切刀驱动轴	1	
H-23	10050266	Silencer plug	消音塞	1	
H-24	10011686	Trimming cam crank Asm	切线凸轮曲柄组件	1	
H-25	10025577	Screw	螺钉	1	
H-26	10011578	Nut	螺母	3	
H-27	10004648	Trimming cam crank Asm	切线凸轮曲柄分组件	1	
H-28	10004707	Roller	切线凸轮曲柄滚柱	1	
H-29	10004651	Roller	滚柱	1	
H-30	10025576	Washer	垫圈	1	

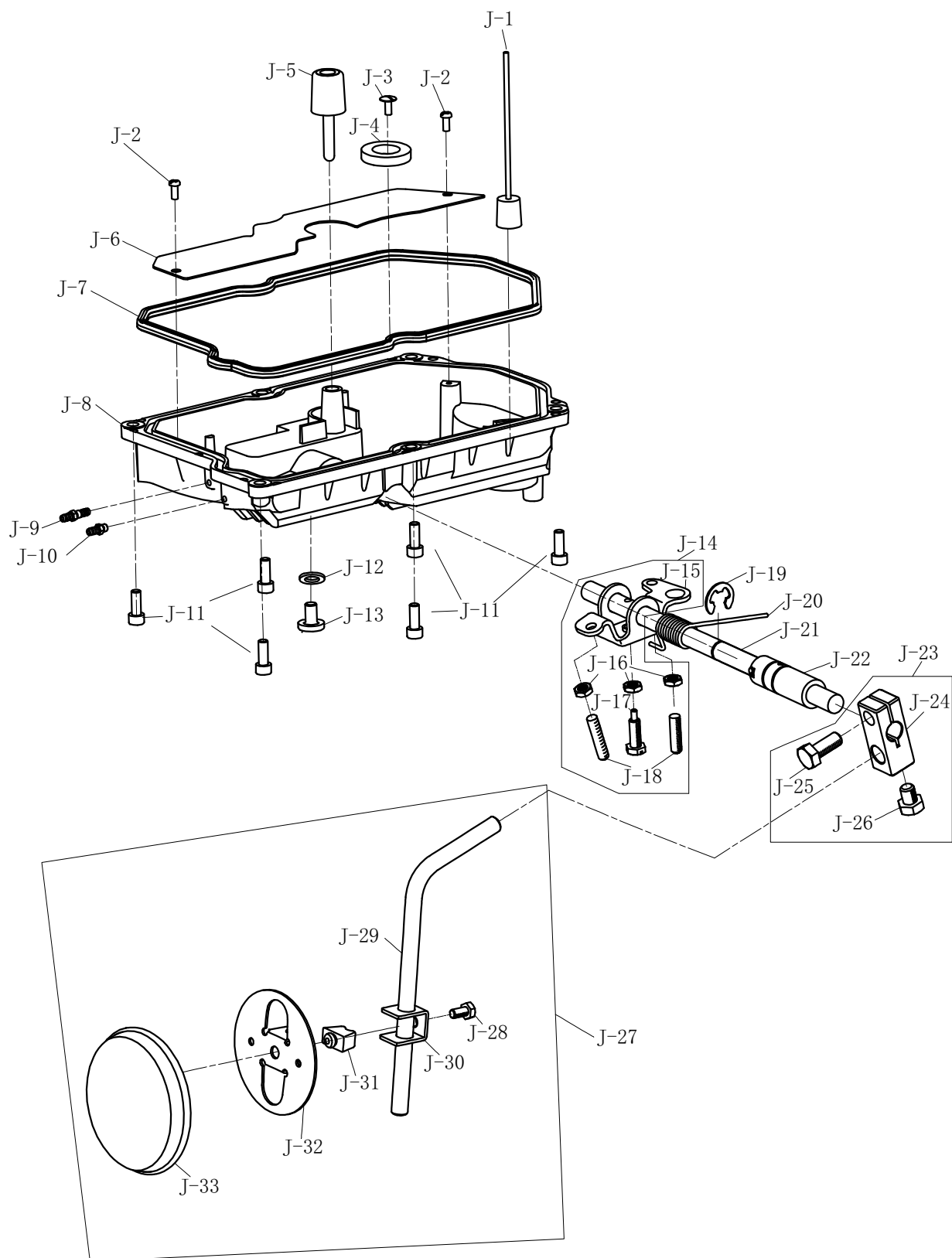
H	剪线分组件				
	Thread trimmer components				
序号	物料号	Description	名称	数量	备注
H-31	10004703	Slide block	切线凸轮曲柄滑块	1	
H-32	10004704	Pin	销	1	
H-33	10004705	Roller	切线凸轮左曲柄滚柱	1	
H-34	10011650	Washer	垫圈	1	
H-35	10003031	Washer	垫圈	1	
H-36	10009654	Snap ring	挡圈	1	
H-37	100001679	Thread trimmer solenoid ASM	剪线电磁铁组件	1	
H-38	10009471	Nut	螺母	2	
H-39	100002665	Solenoid base	剪线电磁铁安装座	1	
H-40	10011607	Solenoid connecting shaft	剪线电磁铁连接体	1	
H-41	100003991	Thread trimmer solenoid	剪线电磁铁	1	
H-42	10011606	Washer	垫圈	1	
H-43	10011845	Washer	垫圈	1	
H-44	10028999	Screw	螺钉	1	
H-45	10008862	Screw	螺钉	1	
H-46	10003077	Washer	垫圈	2	
H-47	10050422	Screw	螺钉	2	
H-48	100003705	Cord holder	挡线板	1	
H-49	10010292	Screw	螺钉	1	
H-50	10058067	Dispart	分线器	1	
H-51	10013154	Washer	垫圈	1	
H-52	10014474	Screw	螺钉	1	
H-53	10013465	Screw	螺钉	2	
H-54	10023739	Cam collar	剪线凸轮垫	1	
H-55	10010736	Thread cutting cam	剪线凸轮	1	
H-56	10009626	Screw	螺钉	3	
H-57	10013026	Tool holder clamp	刀架压板	1	

I 润滑分组件 Lubrication components



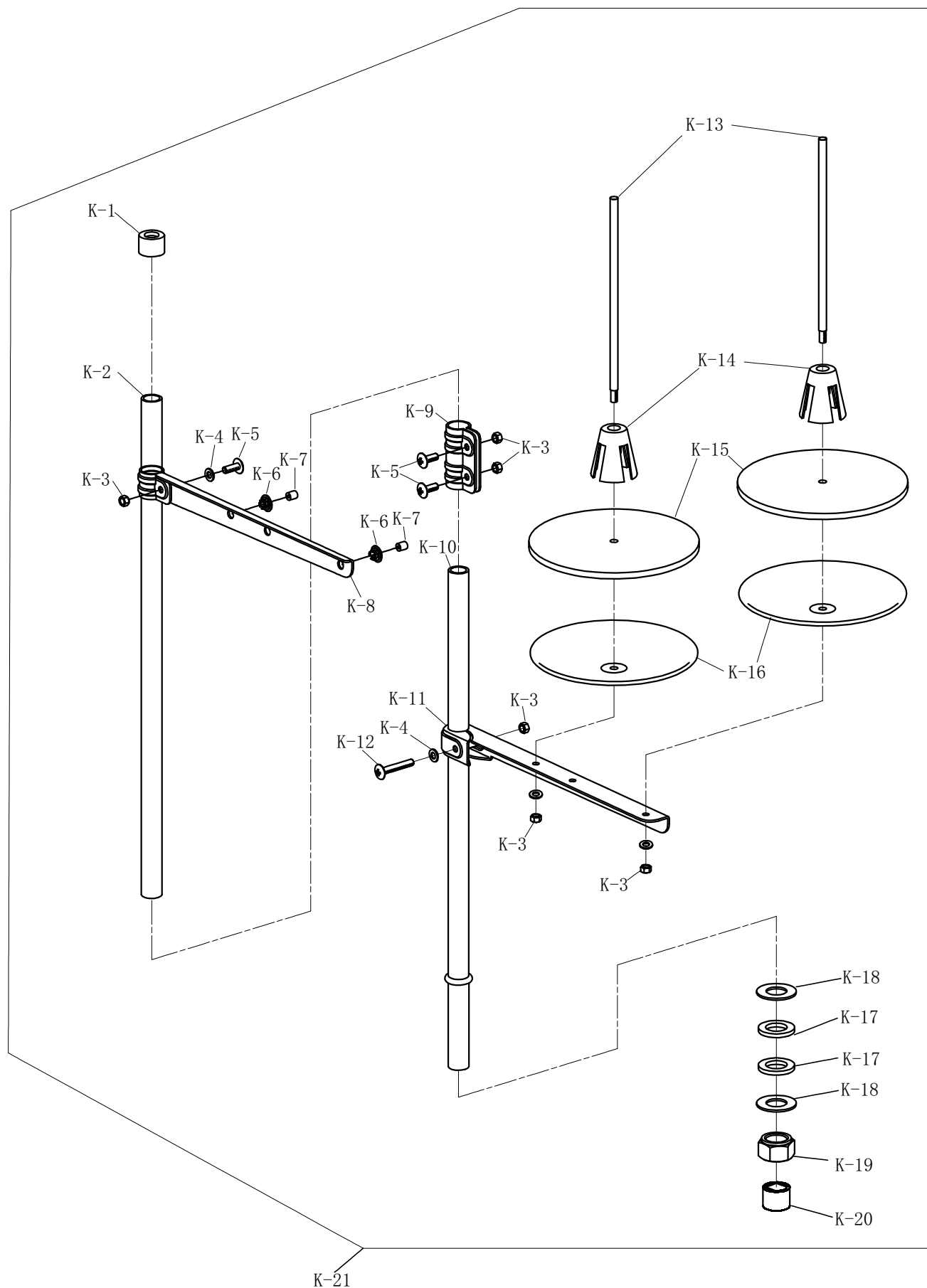
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J 油盘、膝抬压脚分组件 Presser foot components of oil plate knee lift

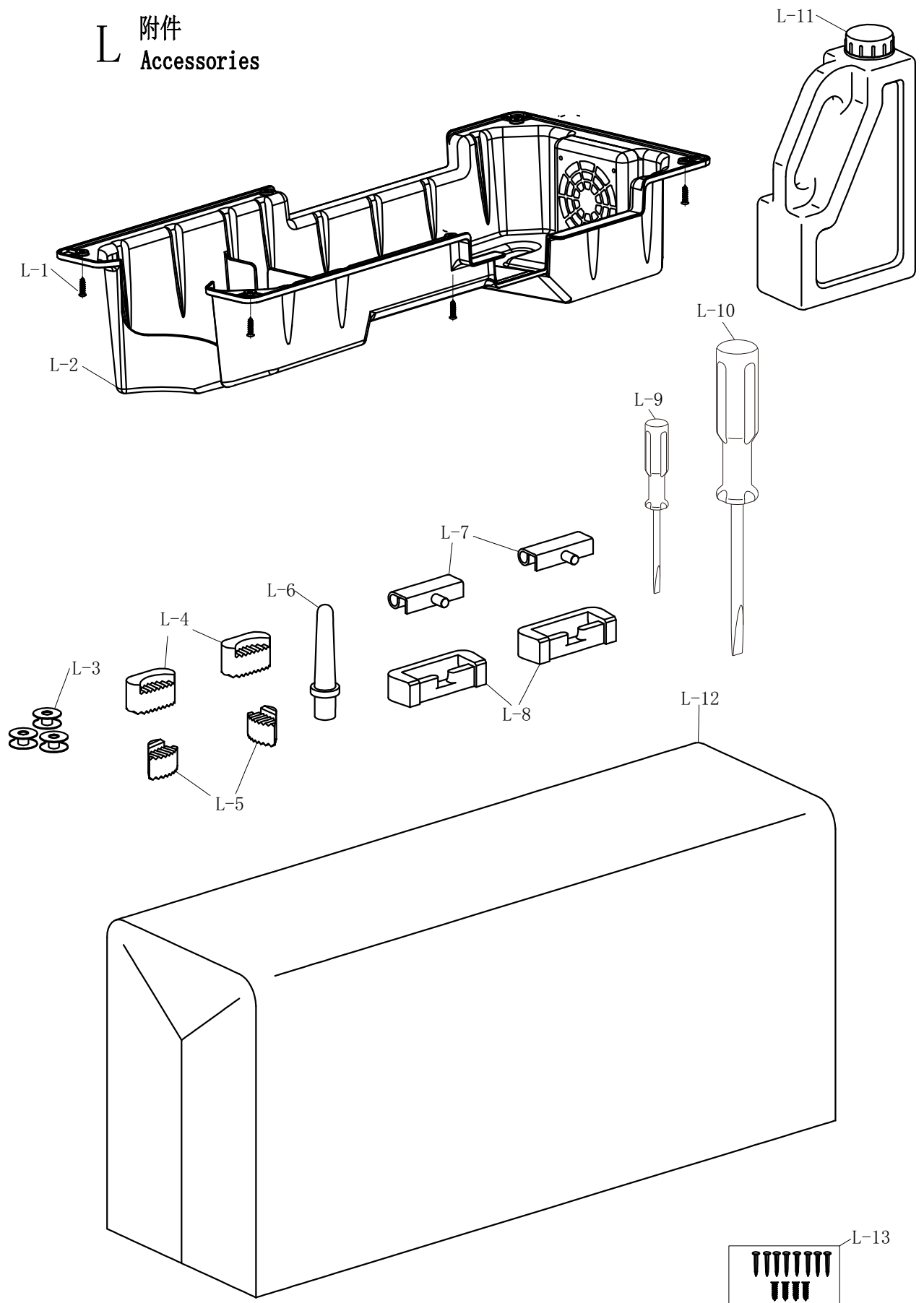


J	油盘、膝抬压脚分组件				
	Presser foot components of oil plate knee lift				
序号	物料号	Description	名称	数量	备注
J-1	100001634	buoy	浮球组件	1	
J-2	10008934	Screw	螺钉	2	
J-3	10009991	Screw	螺钉	1	
J-4	10003892	Oil pan magnet	油盘磁铁	1	
J-5	100001682	Pin	抬压脚顶销	1	
J-6	100003512	Oil baffle	挡油板	1	
J-7	100001633	Oil reservoir gasket	油盘密封垫	1	
J-8	100003215	Oil reservoir	铝油盘	1	
J-9	100001703	Oil supply nozzle	供油嘴	1	
J-10	10008779	Oil tube holder	油管接头	1	
J-11	10002028	Screw	螺钉	6	
J-12	10009988	Washer	垫圈	1	
J-13	100002181	Screw	放油螺钉	1	
J-14	10002563	Crank ASM	抬压脚双向曲柄组件	1	
J-15	10009987	Crank	抬压脚双向曲柄	1	
J-16	10003890	Nut	螺母	3	
J-17	10003898	Screw	螺钉	1	
J-18	10003895	Screw	螺钉	1	
J-19	10002559	Snap ring	挡圈	1	
J-20	100002350	Spring	弹簧	1	
J-21	100001687	Knee pressing shaft	抬压脚轴	1	
J-22	100004007	Presser pin connector	抬压脚轴接头	1	
J-23	10002562	Bubber ring	抬压脚操纵杆接头组件	1	
J-24	10003896	Bracket ASM	抬压脚操纵接头	1	
J-25	10002613	Screw	螺栓	1	
J-26	10002610	Screw	螺栓	1	
J-27	10009985	Knee pressing plate ASM	操纵杆部件	1	
J-28	10003901	Knee pressing plate rod	操纵杆	1	
J-29	10003894	Screw	螺钉	1	
J-30	10003897	Knee pressing plate holder	操纵杆接头	1	
J-31	10003900	Knee pressing plate rubber	操纵杆垫	1	
J-32	10003891	Knee pressing plate	操纵板	1	
J-33	10004233	Knee pressing cover	操纵板软垫	1	

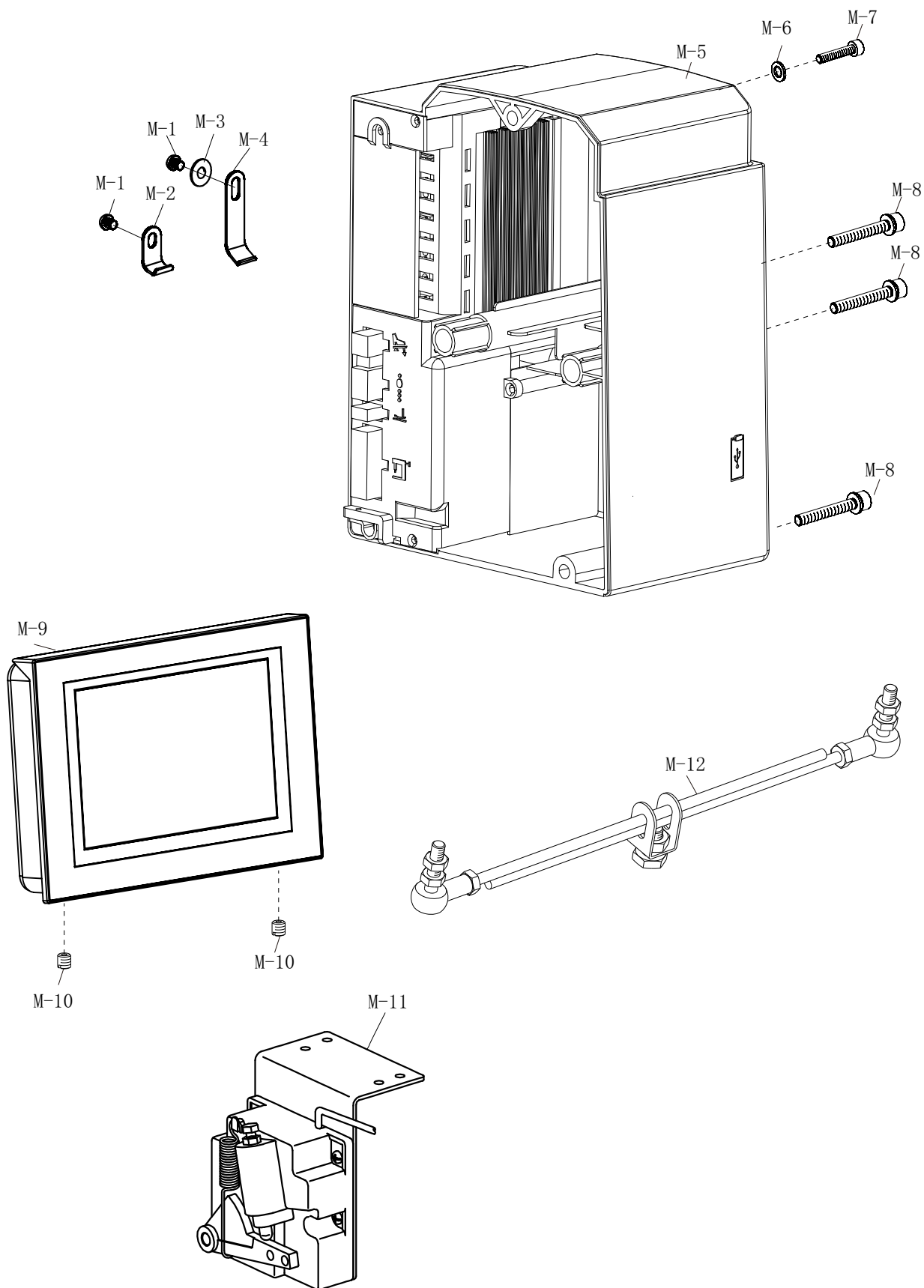
K 过线架分组件 Components of thread-running stand



L 附件 Accessories



M 电控分组件 Driver-by-wire Components



[illegible]